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YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

PARTS LIST

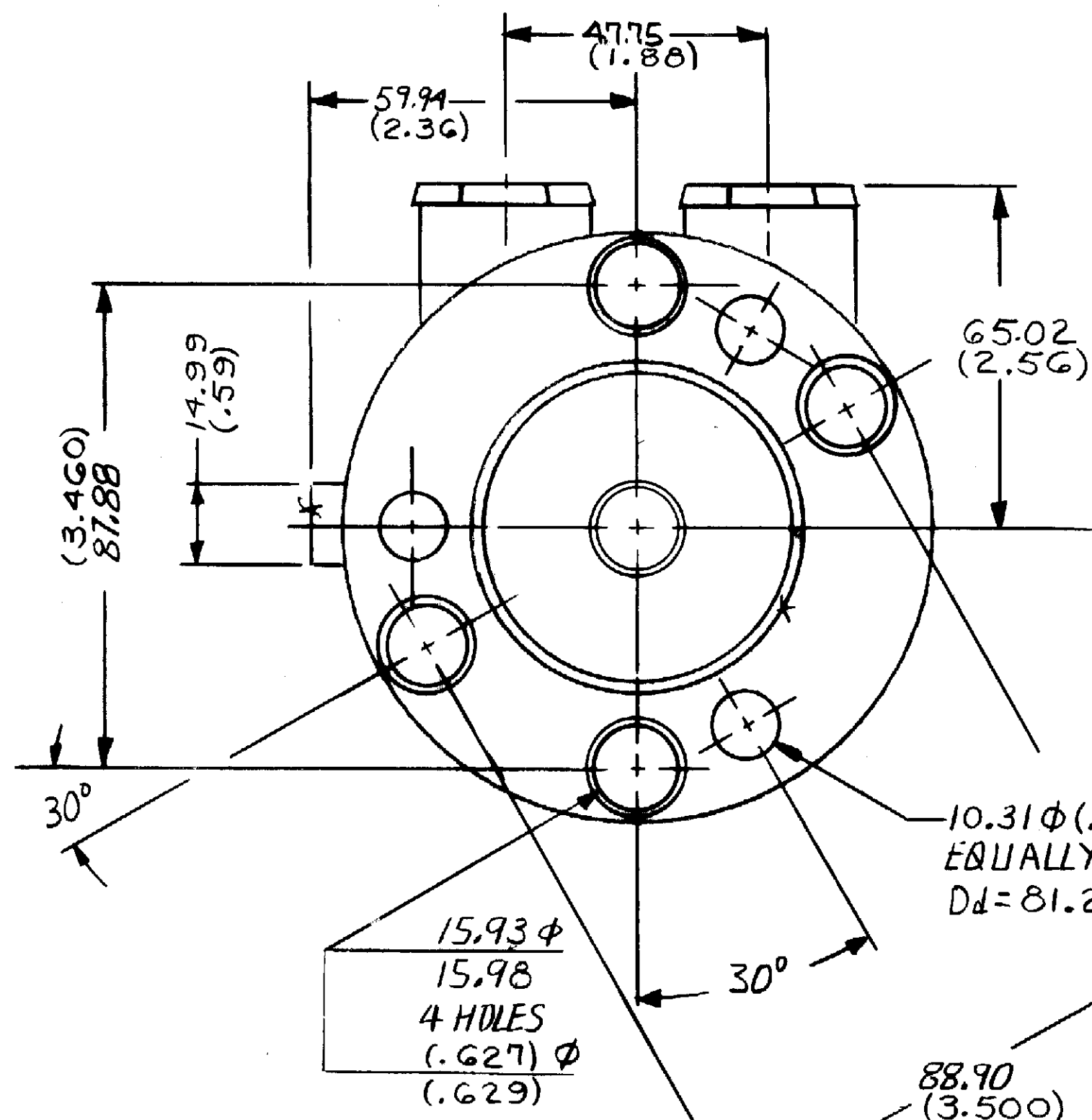
P105

ITEM	DESCRIPTION	QTY	PART NO
1	ADAPTOR	1	19275
2	SHAFT	1	19308
3	INT. RET. RING	1	5126
4	BALL BEARING	2	8490
5	LIP SEAL	1	18652
6	CAM	1	10944
7	CAM SCREW	1	10515
8	O-RING	1	12231
9	EXT. RET. RING	1	6837
10	BODY	1	19728
11	SCREW	4	344
12	COVER	1	21120
13	IMPELLER	1	10615
14	KEY	1	4432
15	LOCKWASHER	4	343
16	PORT BEAD	2	19385
2,3,4,5,8,13	MAJOR REPAIR KIT	SERVICE	19354
8,13	MINOR REPAIR KIT	SERVICE	19355

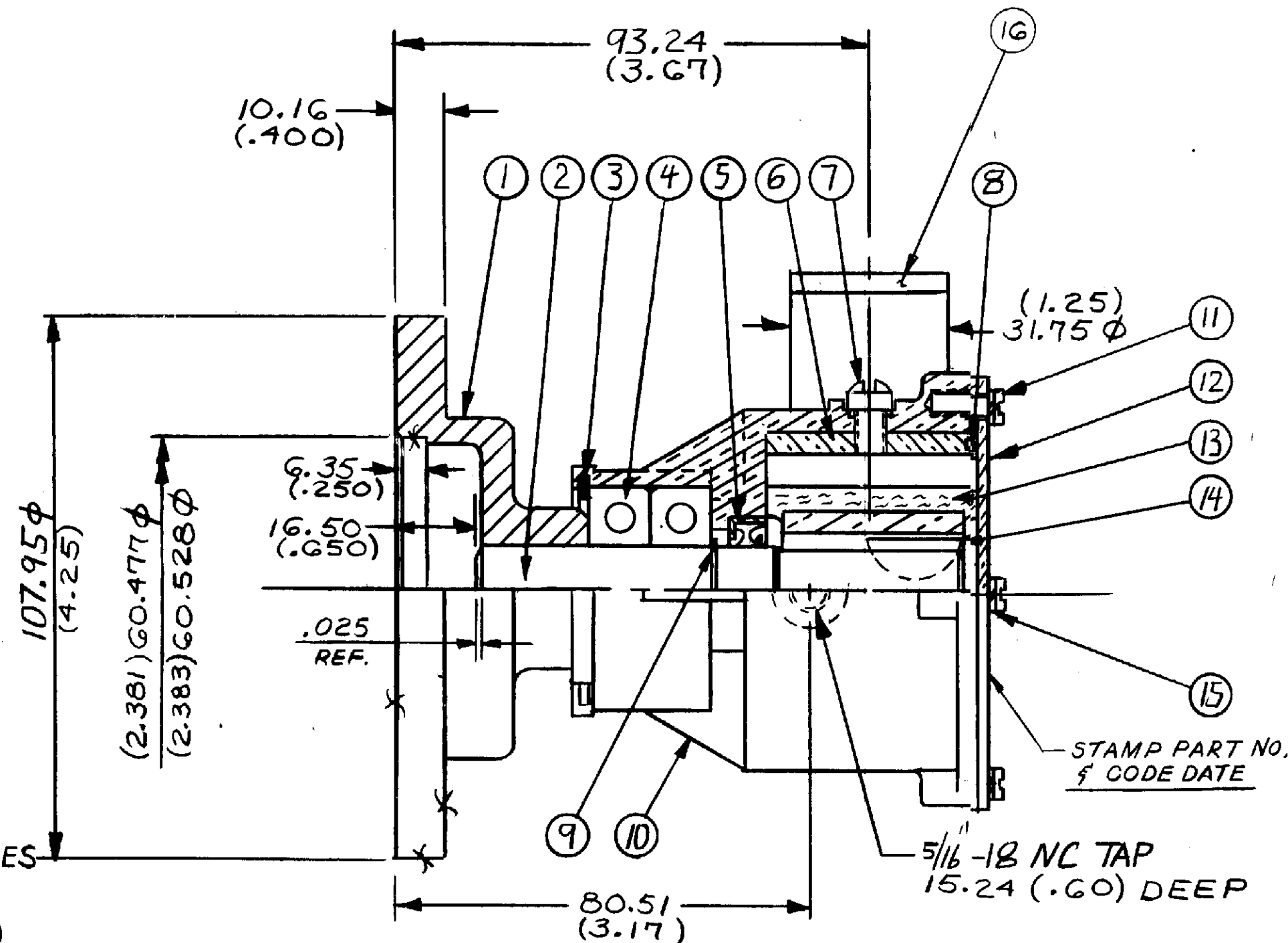
(B)

(C)

(A)



METRIC / (ENGLISH)



REV.	DESCRIPTION	APPR.	DATE
C	BODY WAS NO. 18972	DEA	6-21-93
B	GASKET WAS NO. 19251	DEA	6-21-93
A	COVER WAS NO. 19386	DEA	6-21-93

UNLESS OTHERWISE SPECIFIED
CAST DIMENSIONS ± .02
FILLET & RADII .06
FINISH STOCK .07
MACHINING TOLERANCE INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS
ANGLES ± 0° 30°
CORNER BREAKS .01 MAX.
PARALLELISM .001
FLATNESS .001
SQUARENESS .001
CONCENTRICITY .001
ROUNDNESS .0002
RUNOUT .001

SHERWOOD				
A DIVISION OF HYPRO CORPORATION				
6331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207				
DRAFTSMAN	DATE	CHECKER	DATE	APP. NO.
JAB	12/26/90	A.V.B	12/26/90	975
TITLE				
RUBBER IMPELLER PUMP ASS'Y				
MATERIAL		DWG. NO.		
SEE DETAILS		P105		