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YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

PARTS LIST			
ITEM	PART No.	DESCRIPTION	QTY
1	19883	M12 Hex Nut	1
2	19843	Shaft	1
3	4258	Ext. Ret. Ring	2
4	19906	Spacer	1
5	19907	Body	1
6	4259	Int. Ret. Ring	1
7	12857	1/4 Hex Hd. Bolt	3
8	12710	1/4 Lockwasher	3
9	12855	Gasket	1
10	12231	O-ring	1
11	13285	Tag	1
12	18398	Cam	1
13	10515	Cam Screw	1
14	4432	Woodruff Key	1
15	21835	Housing	1
16	15000	Impeller	1
17	4264	Flat Washer	1
18	12256	Seal Seat	1
19	12314	Mech. Seal	1
20	12856	End Plate	1
21	12211	Ball Bearing	2
22	10514	Lip Seal	1
23	21700	Mounting Adaptor	1
24	19884	Ext Drive Gear	1
25	4991	3/8 Lockwasher	2
26	14163	3/8 Hex Hd. Bolt	2
27	336	Hex Drain Plug	2
28	21066	Min. Serv. Kit Items: 7-10, 14, & 16	SERVICE
29	21073	Maj. Serv. Kit Items: 1, 2, 3, 4, 5, 6, 11, 12, 13, 15, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30	SERVICE
30	12859	Seal & Seat Ass'y	SERVICE



Apply Loctite #262 to shaft threads.
Torque to 35 ft-lb

(101.6) 4.000 Ø Pilot
(101.5) 3.998

.38 (9.7)

.31 (7.9)

J (99.8)
3.93

U (135.6)
5.34

1.50 (38.1)

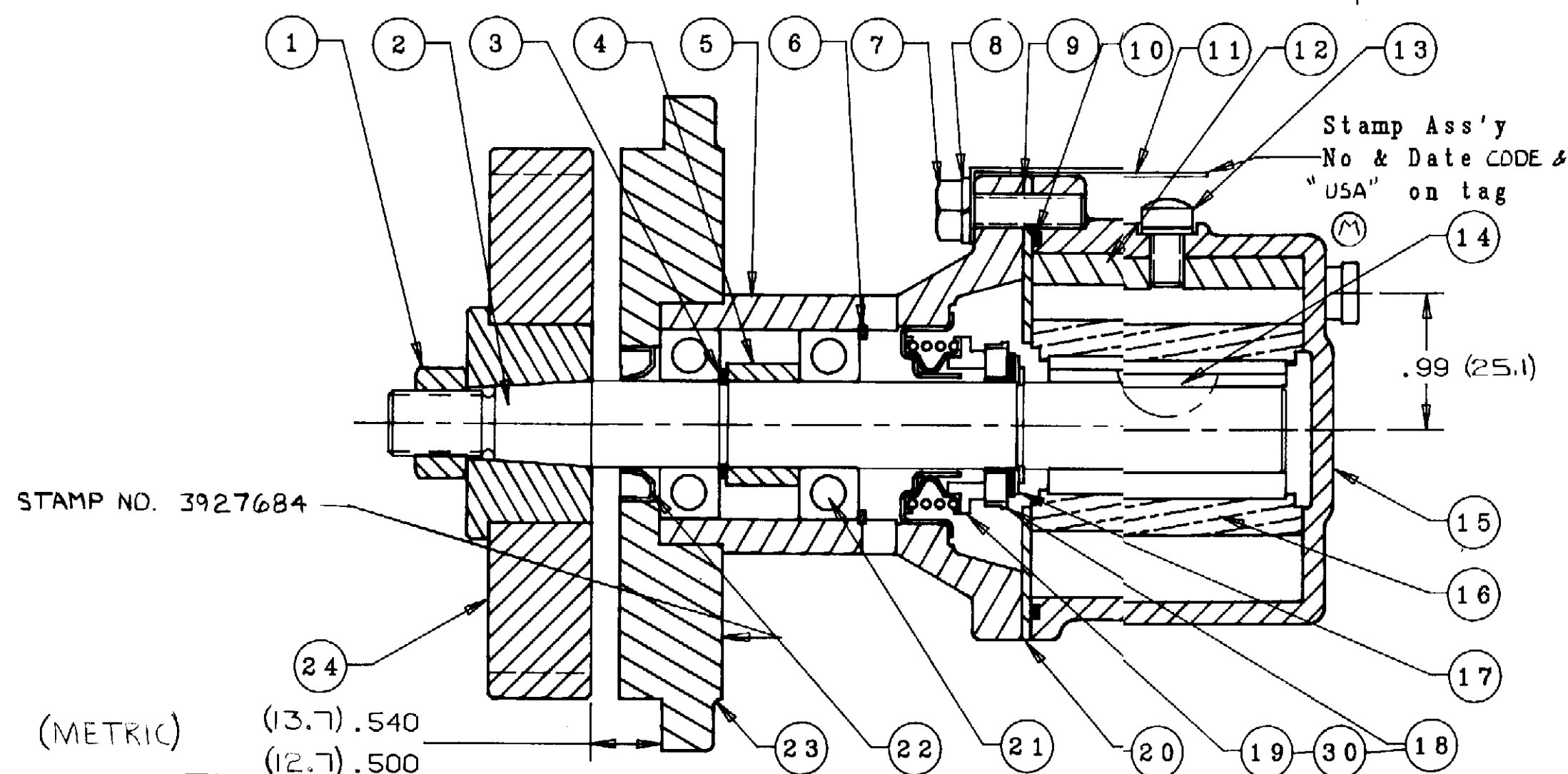
27

E

25 26

6.00 (152.4)

3.00 (76.2)



(METRIC) (13.7) .540
(12.7) .500

				DO NOT SCALE							
				J	WAS 3.68 AND 5.09		TLG	2-3-79			
				I	WAS 2.883		K.W.	12-8-92			
				H	WAS 5.767		K.W.	12-8-93			
				G	WAS .53 Ø		K.W.	12-8-93			
				F	ADDED METRIC ON ALL DIM ()		K.W.	12-8-93			
				E	REMOVED LOCTITE APPLICATION		K.W.	12-8-93			
N	WAS 21480		TLG	52476	D	WAS 5°	TLG	8-26-79			
M	ADDED USA ON TAG		TLG	2276	G	WAS 18314	TLG	8-3-93			
L	WAS 17684		TLG	10-10-94	B	WAS 18570 LIP SEAL	DA	8-3-92			
K	WAS 19911		TLG	82394	A	WAS 18398	GM	10-6-94			
				REV.		DESCRIPTION	DATE				

 FLATNESS .0015 IN/IN
 SQUARENESS .0015
 CONCENTRICITY .002
 ROUNDNESS .0005
 RUNOUT .002

DWG. NO.
GC5