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YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

PARTS LIST

ITEM	PART NO.	DESCRIPTION	REQ'D
1	21069	SHAFT	1
2	14161	EXT. RET. RING	1
3	5133	SPACER	1
4	14160	BODY	1
5	4259	INT. RET. RING	2
6	12857	1/4 HEX. CAPSCREW	3
7	12710	1/4 LOCKWASHER	3
8	12855	GASKET	1
9	12231	O-RING GASKET	1
10	13285	TAG	1
11	18398	CAM	1
12	10515	CAM SCREW	1
13	4432	Nº 9 WOODRUFF KEY	1
14	17684	HOUSING	1
15	15000	RUBBER IMPELLER	1
16	4264	FLAT WASHER	1
17	12256	SEAL SEAT	1
18	12314	MECH. SEAL	1
19	12856	END PLATE	1
20	4258	EXT. RET. RING	2
21	12211	BALL BEARING	2
22	10514	LIP SEAL	1
23	18681	MOUNTING ADAPTER	1
24	14184	GEAR-EXT. DRIVE	1
25	4991	3/8 LOCKWASHER	2
26	14163	3/8 HEX. CAPSCREW	2
27	12859	SEAL & SEAT ASSY	SERVICE

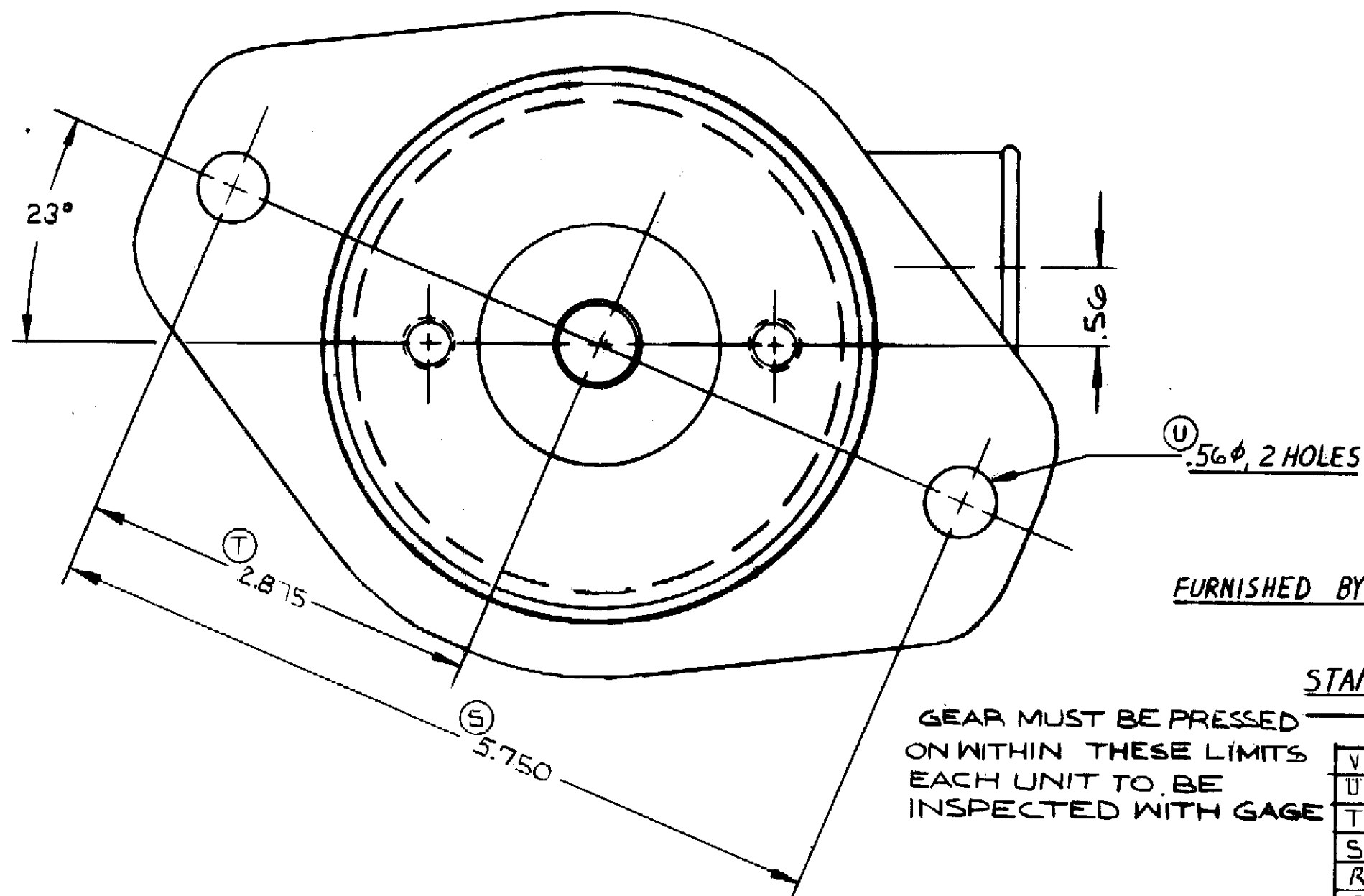
SERVICE ASS'Y.	COMPONENT ITEMS
12859 SEAL AND SEAT ASSY	ITEMS 17 & 18
15979 MINOR REPAIR KIT	ITEMS 8, 9, 15 & 27
15980 MAJOR REPAIR KIT	ITEMS 1, 2, 3, 4, 5, 13, 16, 15, 20, 21, 22, 23, 24, 25, 26, 27
18694 SERVICE KIT	ITEMS 9, 11, 14, 15

SHIPPING:

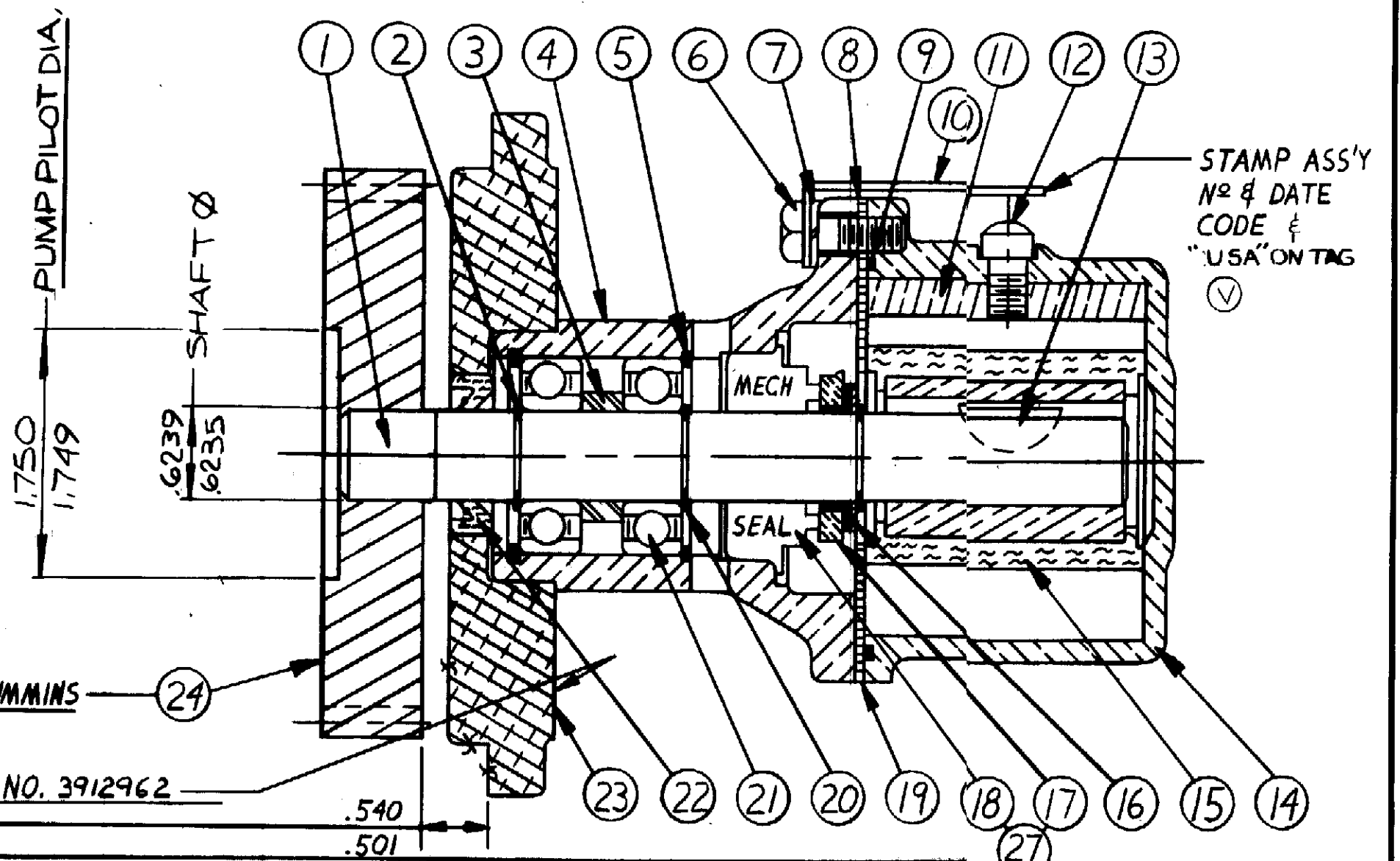
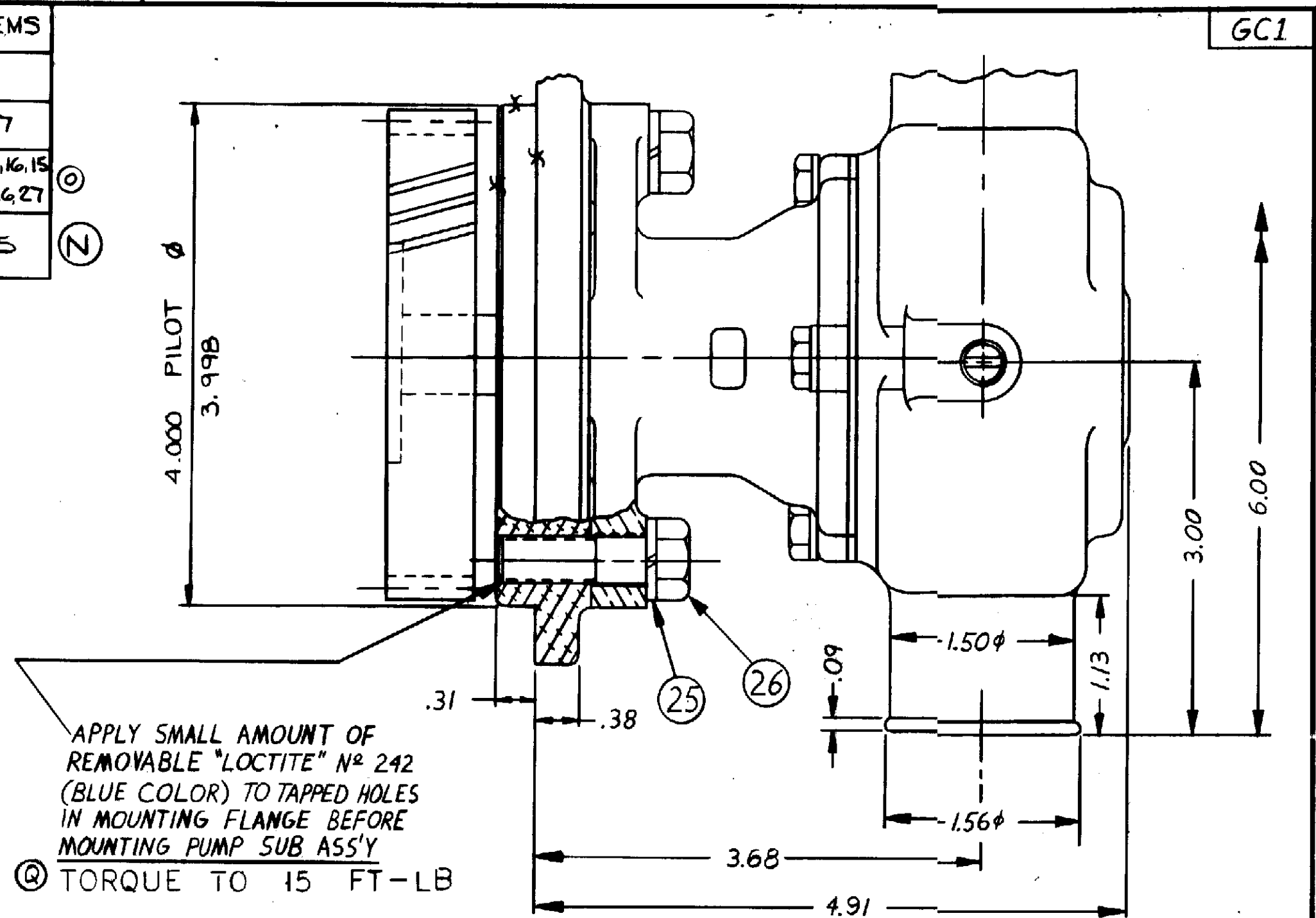
11516 PALLET	1 REQ'D
14120 TUBE CONTAINER	1 REQ'D
14122 PADS	6 REQ'D
18025 INSERTS	4 REQ'D
25 PUMPS PER LAYER * 4 LAYERS	=100 PUMPS PER PALLET

UNIT PACKAGING:

Nº 17636 CARTON W	1 REQ'D
12209 LABEL	1 REQ'D



CUMMINS # 3912962



V	ADDED "USA" ON TAG	TUG	2-276
U	WAS .53 DIA.	KW	12-16-93
T	WAS 2.883	KW	12-16-93
S	WAS 5.767	KW	7-16-93
R	12859 WAS 12322	SH	7/5/90
Q	TORQUE SPEC ADDED	BAM	6/1/90
P	SHIPPING NOTES ADDED	SH	9/15/89
O	IMPELLER (ITEM 15) ADDED	KB	5/2/89
N	ADDED SERVICE KIT Nº 18694	ML	8/25/88
M	REDRAWN WITHOUT CHANGE	ML	8/25/88
REV.	DESCRIPTION	APPR	DATE

UNLESS OTHERWISE SPECIFIED
CAST DIMENSIONS ± .02
FILLETS & RADII .06
FINISH STOCK .07
MACHINING TOLERANCE, INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS
ANGLES ± 0° 30'
CORNER BREAKS .01 MAX.
PARALLISM .001
FLATNESS .001
SQUARENESS .001
CONCENTRICITY .001
ROUNDNESS .0002
RUNOUT .001

SHERWOOD			
A DIVISION OF HYPRO CORPORATION			
6331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207			
DRAWN BY	DATE	CHECKED	DATE
SH	2/13/86	AVB	8/25/86
TITLE		PROJ. NO.	
RUBBER IMPELLER PUMP ASS'Y		615	
MATERIAL		DWG. NO.	
SEE DETAILS		GC1	