

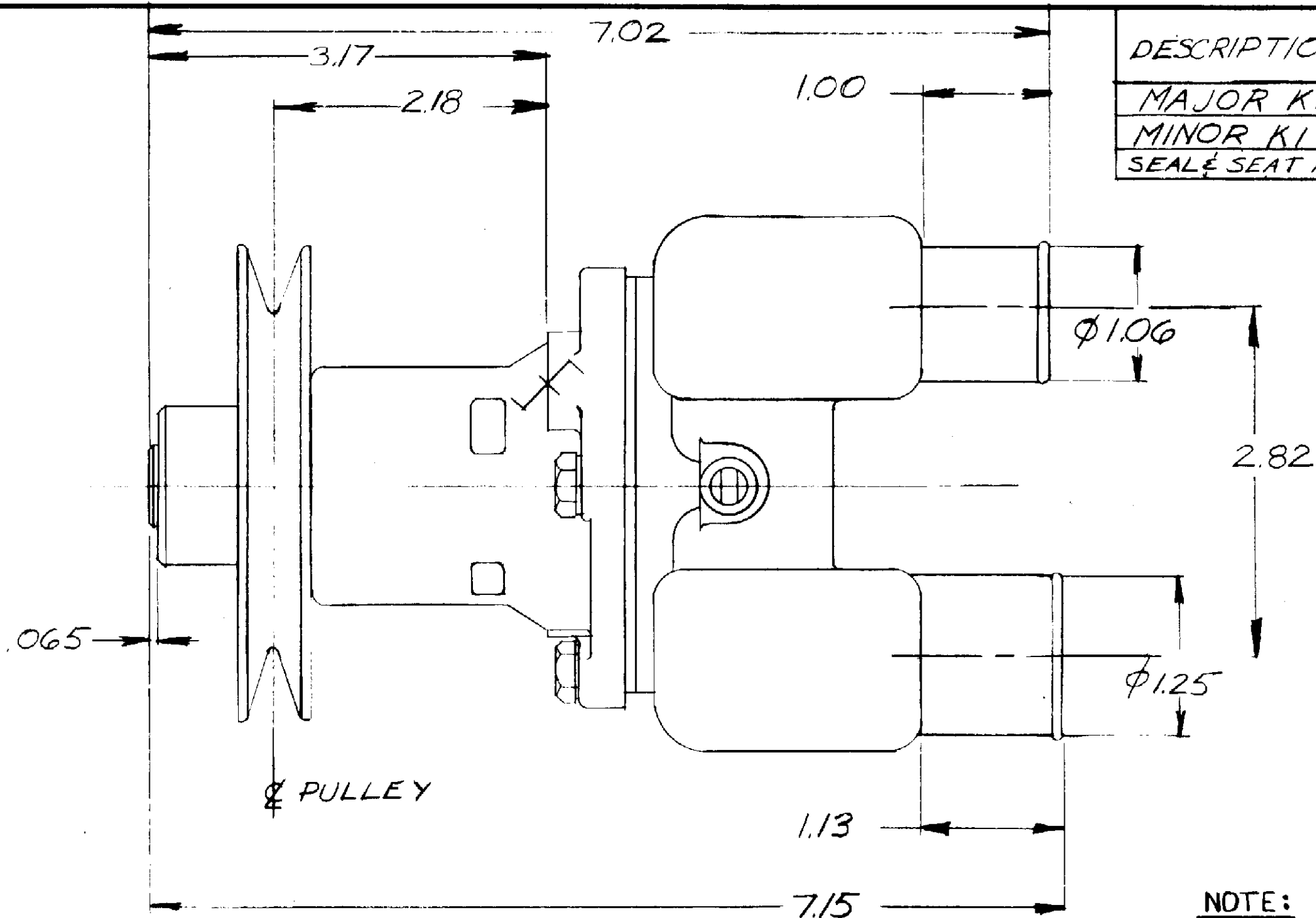
***For Your Convenience: This File Is
Shared By Diesel Parts Direct***



YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

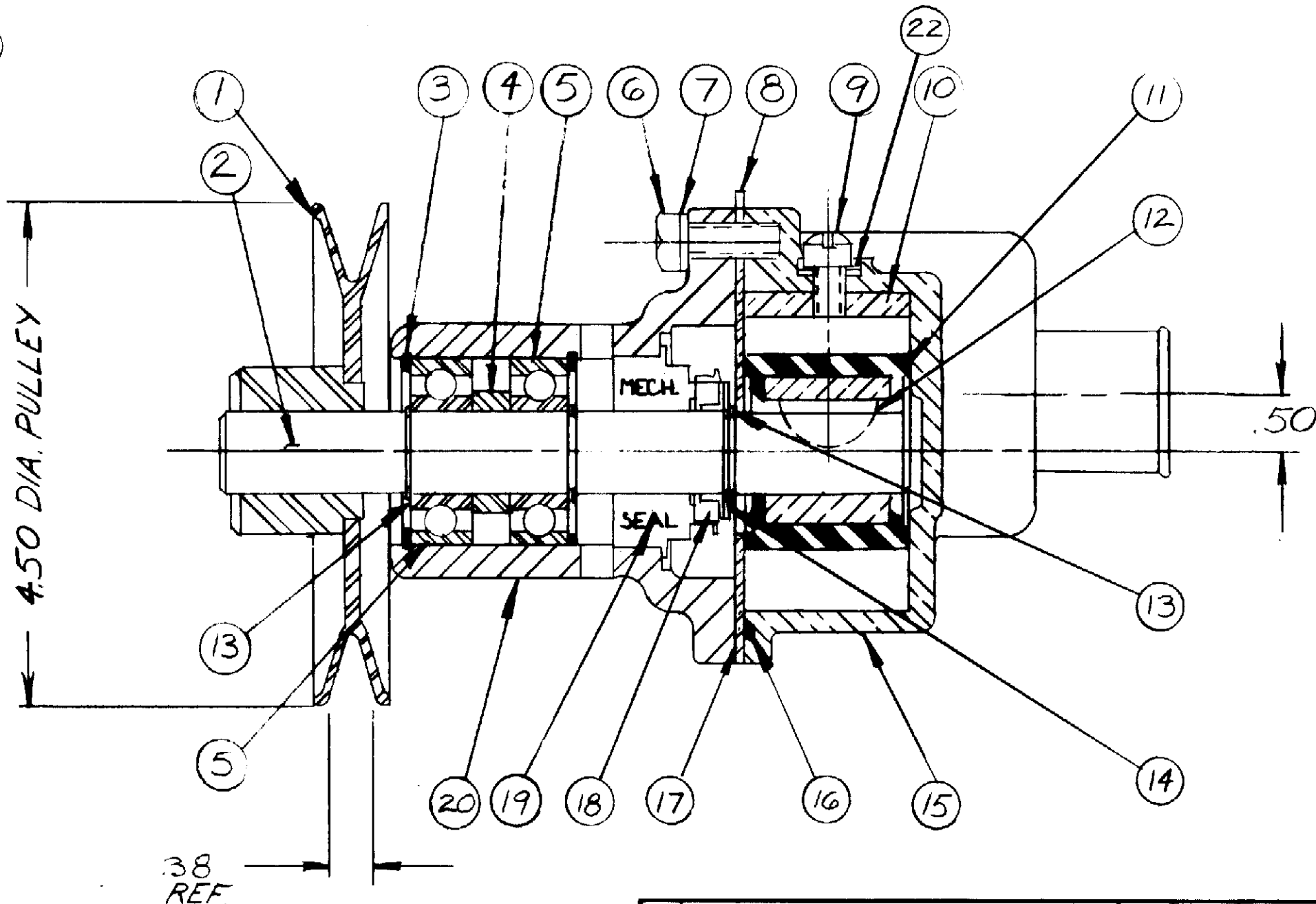
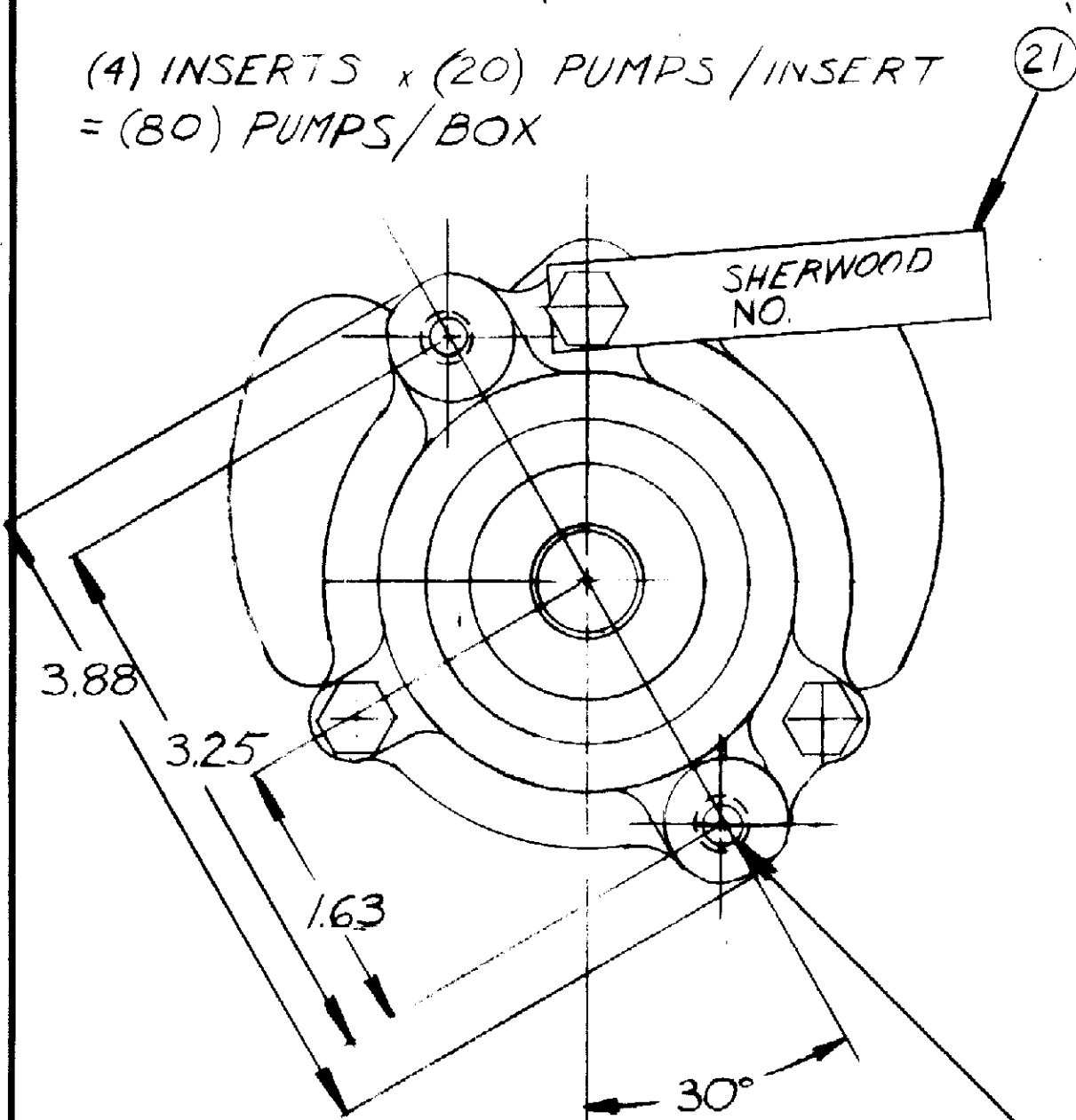
PARTS LIST			
ITEM	PART NO.	DESCRIPTION	REQD
1	21175	PULLEY ASS'Y	1
2	13363	SHAFT	1
3	4259	RETAINER RINGS	2
4	5133	SPACER	1
5	12211	BEARING	2
6	12857	SCREW	3
7	21757	LOCK WASHER	3
8	12856	END PLATE	1
9	19995	SCREW	1
10	15883	CAM (20)	1
11	9959	IMPELLER	1
12	4432	KEY DRIVE	1
13	4258	RETAINER RINGS	3
14	4264	THRUST WASHER	1
15	21151	HOUSING	1
16	12231	"O" RING	1
17	12855	GASKET	1
18	12256	SEAT ASS'Y	1
19	12314	SEAT ASS'Y	1
20	21759	BODY	1
21	13285	TAG-PART NUMBER	1
22	19996	WASHER	1
23	14120	TUBE CONTAINER	1
24	11516	PALLET	1
25	14122	PAD	6
26	21335	INSERT	4



DESCRIPTION	SERVICE KIT NO & ASSEMBLY NO	PROJ NO
MAJOR KIT	12665	G9903
MINOR KIT	12399	
SEAL & SEAT ASS'Y	12859	

NOTE:
1.) TORQUE BOLTS TO 5-7 FT-LB.

(4) INSERTS x (20) PUMPS / INSERT
= (80) PUMPS / BOX



2 x 3/8-16 UNC 2B THD
THRU

OMC PART NO. 3855079

UNLESS OTHERWISE SPECIFIED		SHERWOOD	
CAST DIMENSIONS + .02		A DIVISION OF HYPRO CORPORATION	
FILLETS & RADII .06		8331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207	
FINISH STOCK .07		DRAFTSMAN	DATE
MACHINING TOLERANCE, INCHES		CHECKER	DATE
XX ± .01, XXX ± .005		TLG	5-31-94
SURFACE ROUGHNESS		ASSY NO	
ANGLES ± 0° 30'		TITLE	
CORNER BREAKS .01 MAX.		RUBBER IMPELLER PUMP ASS'Y	
☐ FLATNESS .0015 IN/IN ☐ SQUARENESS .0015 ☐ CONCENTRICITY .002 ☐ ROUNDNESS .0005 ☐ RUNOUT .002		MATERIAL	
		DWG NO.	
		SEE DETAILS	
		G9903	