***For Your Convenience: This File Is Shared By Diesel Parts Direct***

DIESEL PARTS DIRECT

**YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS**

**SHOP NOW**

G30-2B

## PARTS LIST

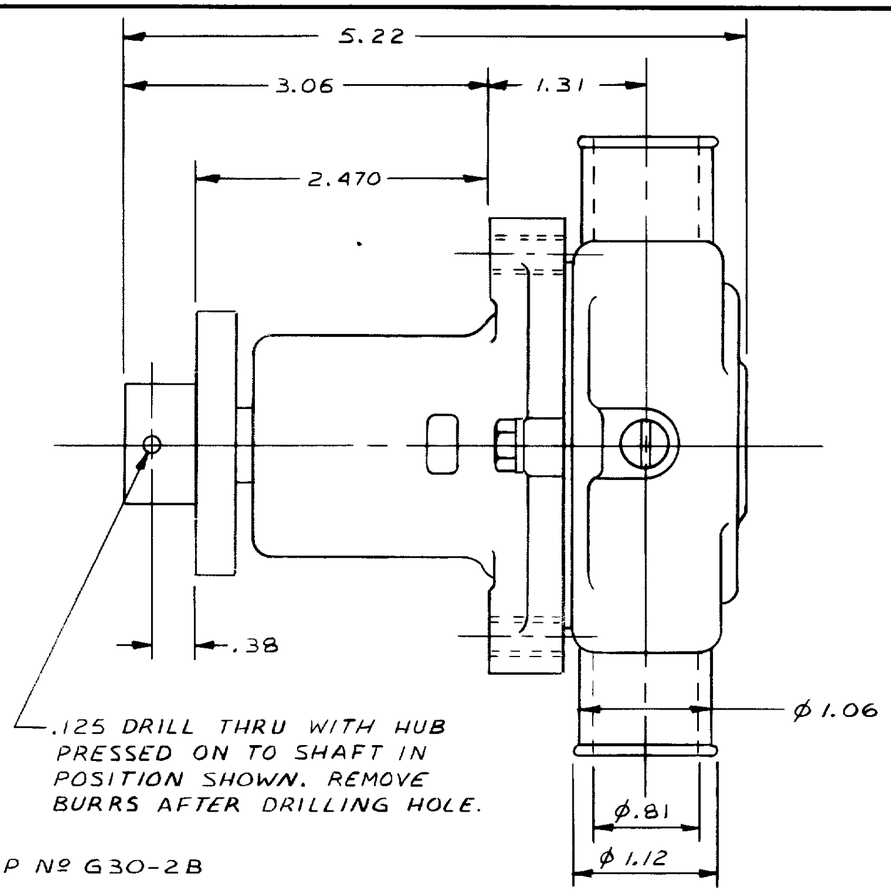
| ITEM | PART NO. | DESCRIPTION | REQ'D |
|---|---|---|---|
| 1 | 12303 | HOUSING | 1 |
| 2 | 12231 | O-RING | 1 |
| 3 | 10515 | SCREW | 1 |
| 4 | 10627 | CAM | 1 |
| 5 | 4432 | DRIVE KEY | 1 |
| 6 | 9959 | IMPELLER | 1 |
| 7 | 4258 | RET. RING | 3 |
| 8 | 12314 | MECH SEAL | 1 |
| 9 | 12256 | SEAL SEAT | 1 |
| 10 | 4264 | THRUST WASHER | 1 |
| 11 | 12856 | END PLATE | 1 |
| 12 | 19784 | BODY | 1 |
| 13 | 12857 | CAP SCREW | 3 |
| 14 | 12710 | LOCK WASHER | 3 |
| 15 | 4259 | RET. RING | 2 |
| 16 | 12612 | SHAFT | 1 |
| 17 | 12211 | BALL BEARING | 2 |
| 18 | 5133 | SPACER BEARING | 1 |
| 19 | 12615 | HUB-PULLEY | 1 |
| 20 | 12791 | PIN | 1 |
| 21 | 12855 | GASKET | 1 |
| 22 | 13285 | TAG | 1 |
| 23 | 17659 | CARTON Y | 1 |
| 24 | 12209 | LABEL | 1 |
| 25 | 14486 | JIFFY BAG Nº 4 | 1 |

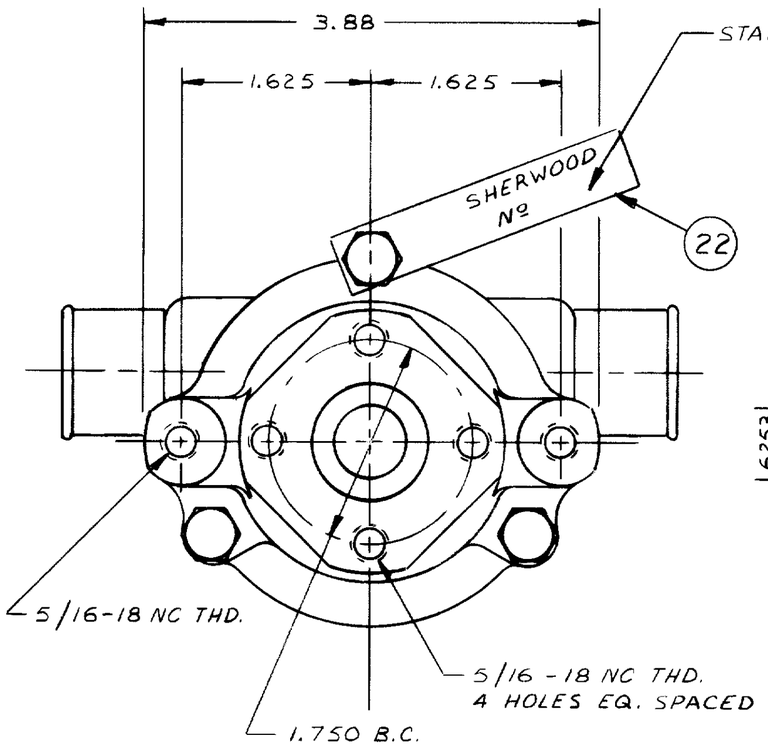
SERVICE ASS'Y NO. — COMPONENT ITEM NO'S

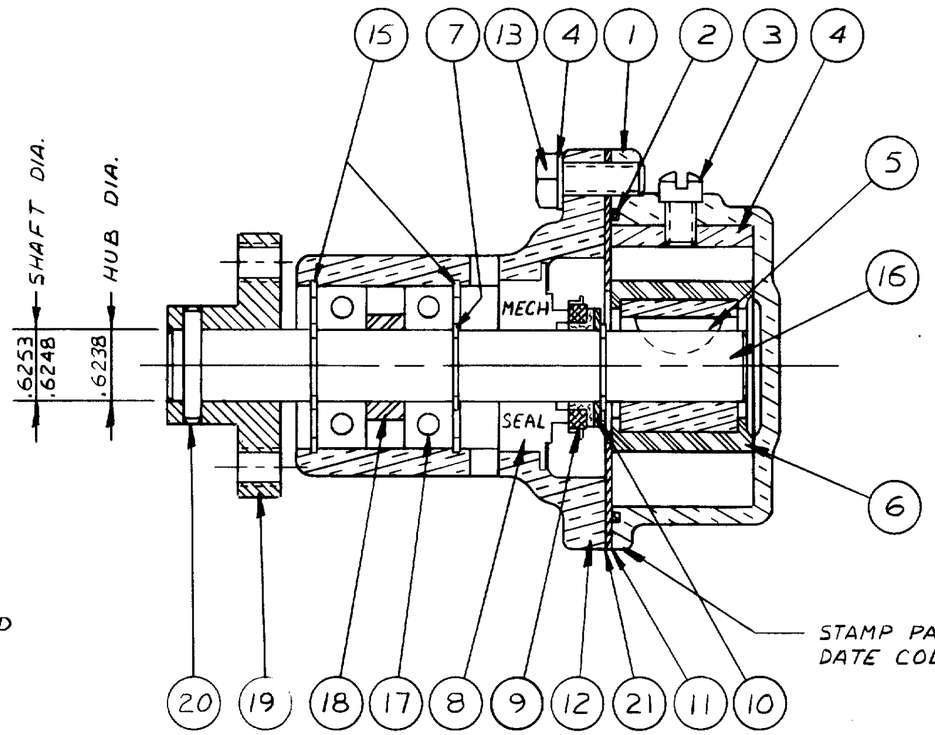
SEAL & SEAT ASS'Y NO. 12859 — 8 & 9

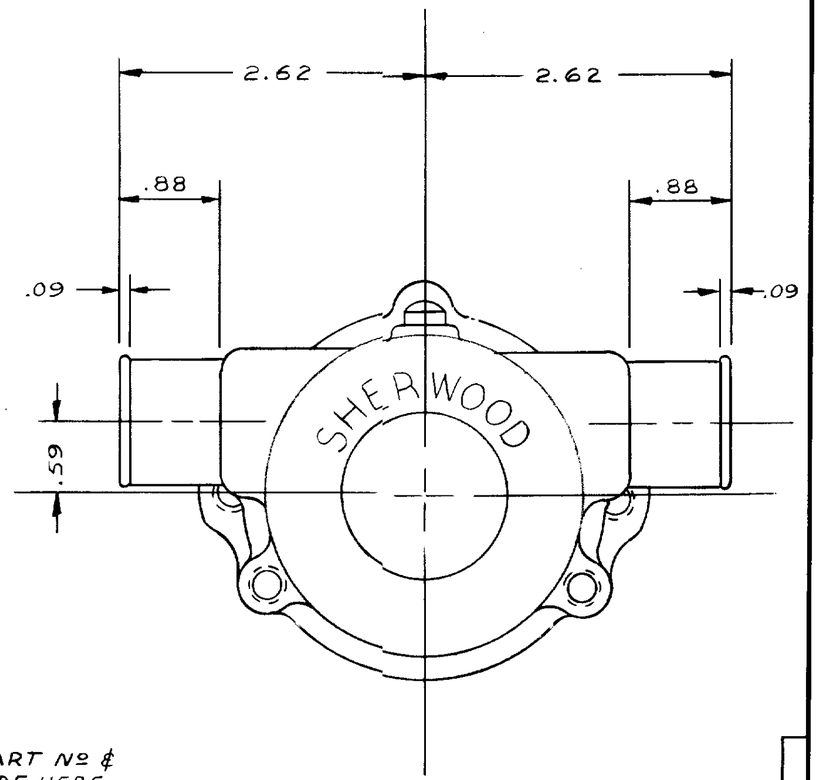
MAJOR REPAIR KIT # 12619

MINOR REPAIR KIT # 12399




PROJ. NO.

| REV | DESCRIPTION | APPR | DATE |
|---|---|---|---|
| | | | |

**UNLESS OTHERWISE SPECIFIED**
CAST DIMENSIONS ± .02
FILLETS & RADII .06
FINISH STOCK .07
MACHINING TOLERANCE, INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS √
ANGLES ± 0° 30'
CORNER BREAKS .01 MAX.

FLATNESS .0015 IN/IN
SQUARENESS .0015
CONCENTRICITY .002
ROUNDNESS .0005
RUNOUT .002

**SHERWOOD**
A DIVISION OF HYPRO CORPORATION
6331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207

| DRAFTSMAN | DATE | CHECKER | DATE | ASS'Y NO. |
|---|---|---|---|---|
| KB | 5-1-92 | TLG | 5-19-92 | |

TITLE: RUBBER IMPELLER PUMP

MATERIAL: SEE DETAILS

DWG. NO. G30-2B

GWYER BLUEPRINT CO. 550721