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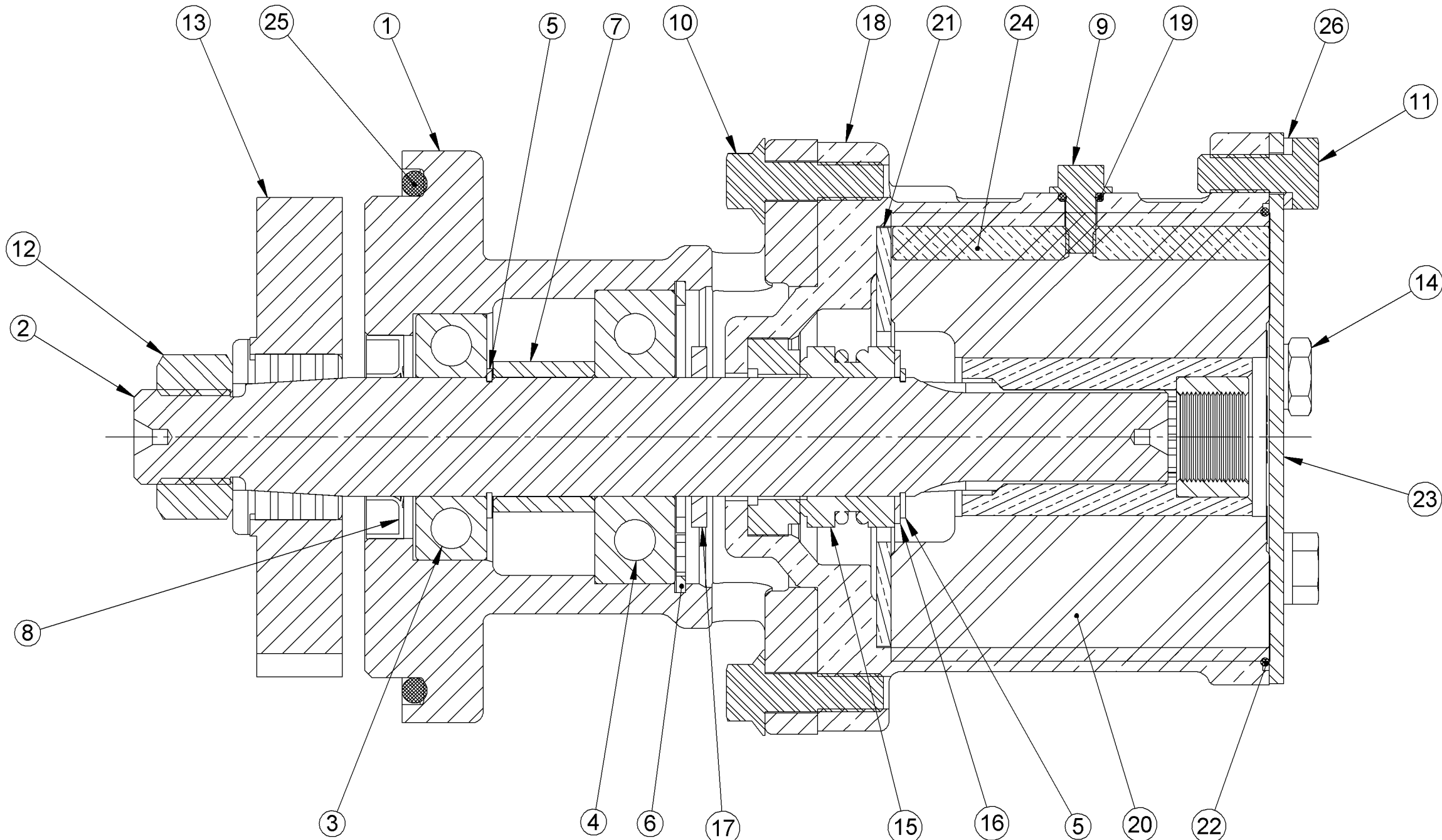
YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

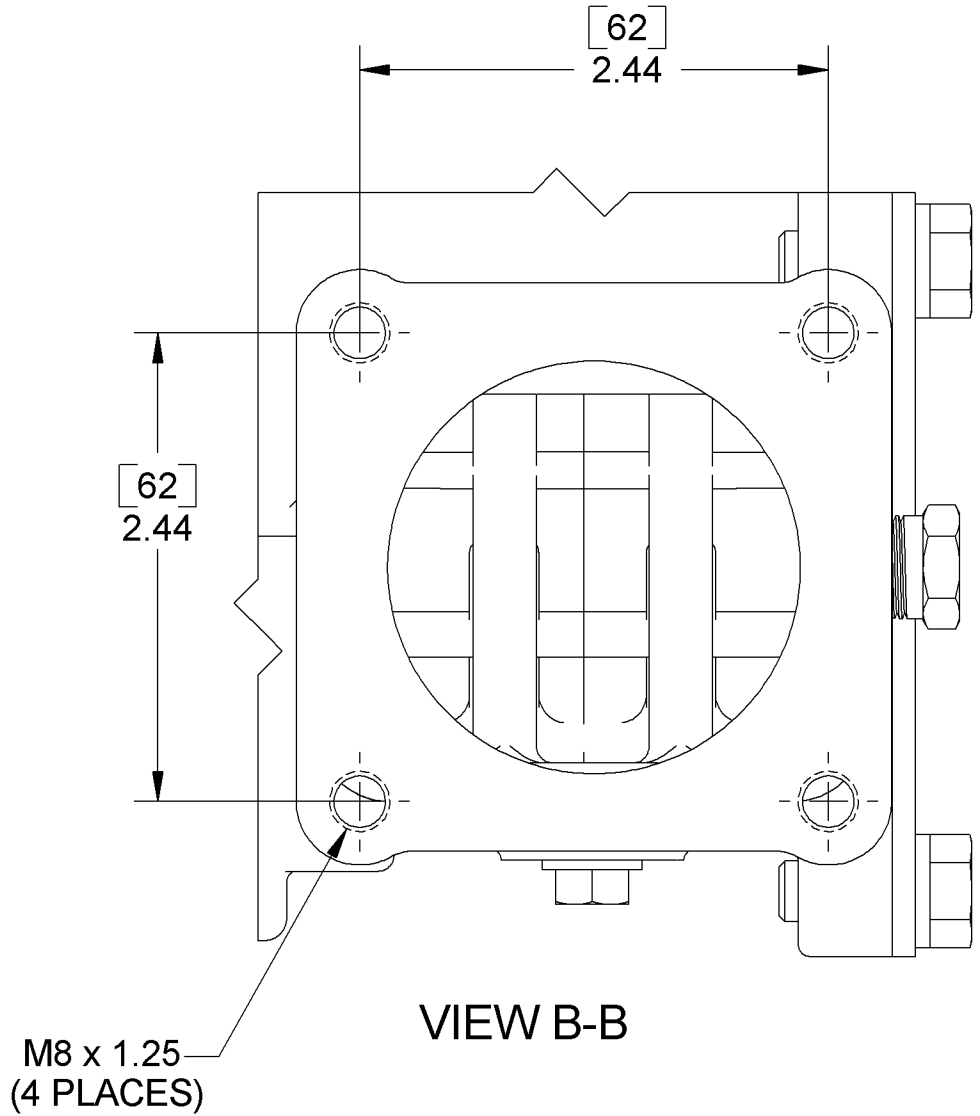
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	24102	BODY
2	1	24103	SHAFT
3	1	24082	BALL BEARING
4	1	23489	BALL BEARING
5	2	19762	EXTERNAL RETAINING RING
6	1	19867	INTERNAL RETAINING RING
7	1	24104	SPACER
8	1	19869	LIP SEAL
9	1	19714	CAM SCREW
10	4	19708	FLANGE HEAD BOLT
11	3	19626	BOLT
12	1	24084	HEX NUT
13	1	24083	GEAR ASSEMBLY
14	2	00339	PIPE PLUG
15	1	23837	MECH SEAL
16	1	19866	WASHER-SPACER
17	1	24079	SLINGER
18	1	24072	HOUSING
19	1	19712	O-RING
20	1	26000	IMPELLER
21	1	24073	WEAR PLATE
22	1	19879	O-RING
23	1	24074	COVER PLATE
24	1	24075	CAM
25	1	1720-0212	O-RING
26	3	21573	LOCK WASHER

ASSEMBLY NOTES:

1. USE LOCTITE PRIMER AND LOCTITE 262, OR EQUIV, ON FLANGE BOLTS (ITEM 10), AND TORQUE TO 18 FT/LBS.
2. USE SILICON LUBRICANT TO AID IN INSTALLATION OF RUBBER IMPELLER.
3. USE PAC-EASE OR EQUIV. WHEN INSTALLING MECHANICAL SEAL.
4. LIP SEAL TO BE INSTALLED DRY.
5. GEAR MUST HAVE CUMMINS #3931338
6. COAT ALL METAL SURFACES WITH A RUST INHIBITOR PRIOR TO PACKING, USE VAPOR WRAP.
7. USE LOCTITE PRIMER AND LOCTITE 262, OR EQUIV, ON HEX NUT (ITEM 12), AND TORQUE TO 130-140 FT/LBS.
8. INSTALL IMPELLER (ITEM 20) IN A COUNTER-CLOCKWISE DIRECTION, FACING THE IMPELLER.
9. STAMP G2601, DATE CODE, AND USA ON BACK COVER.

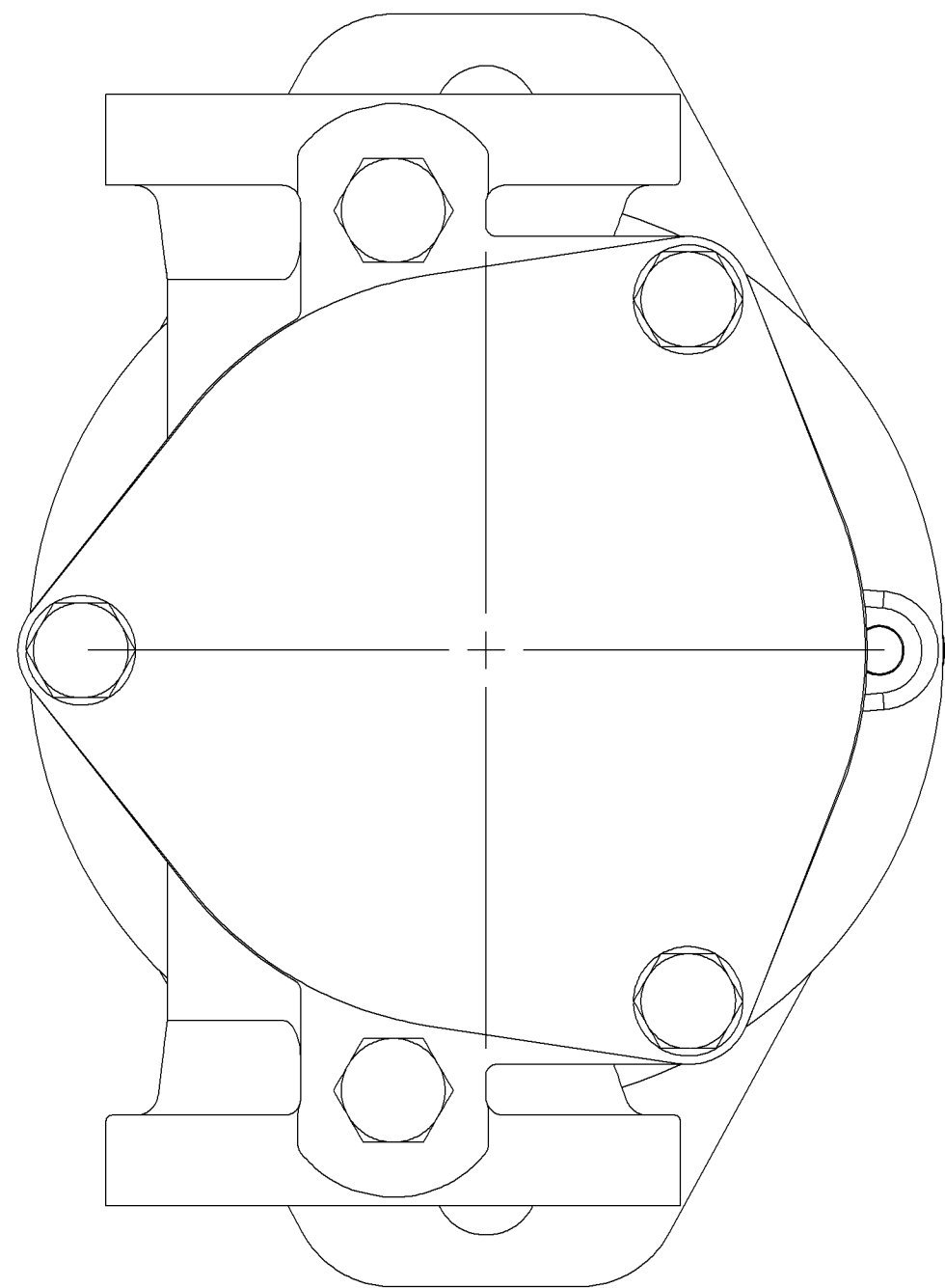
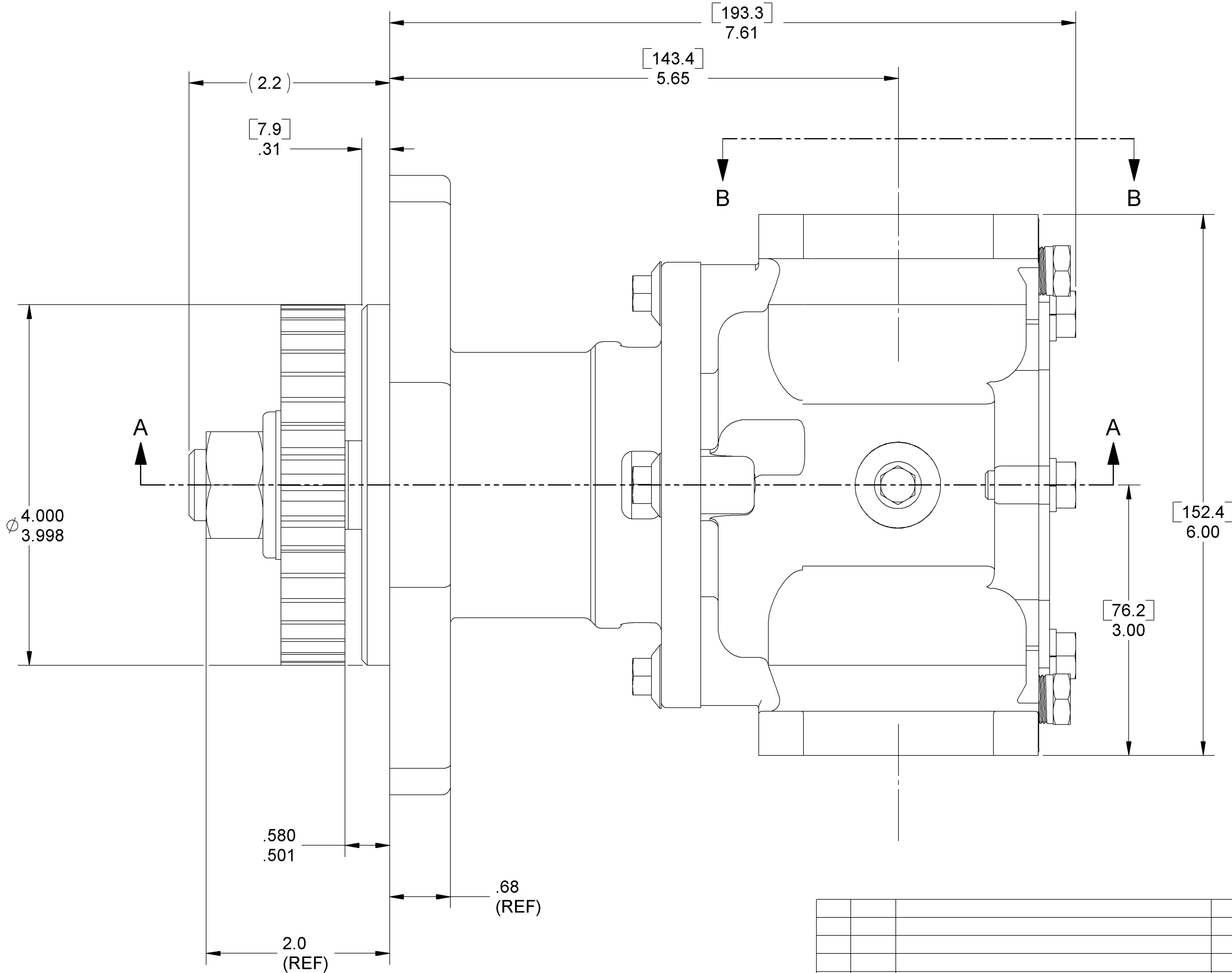
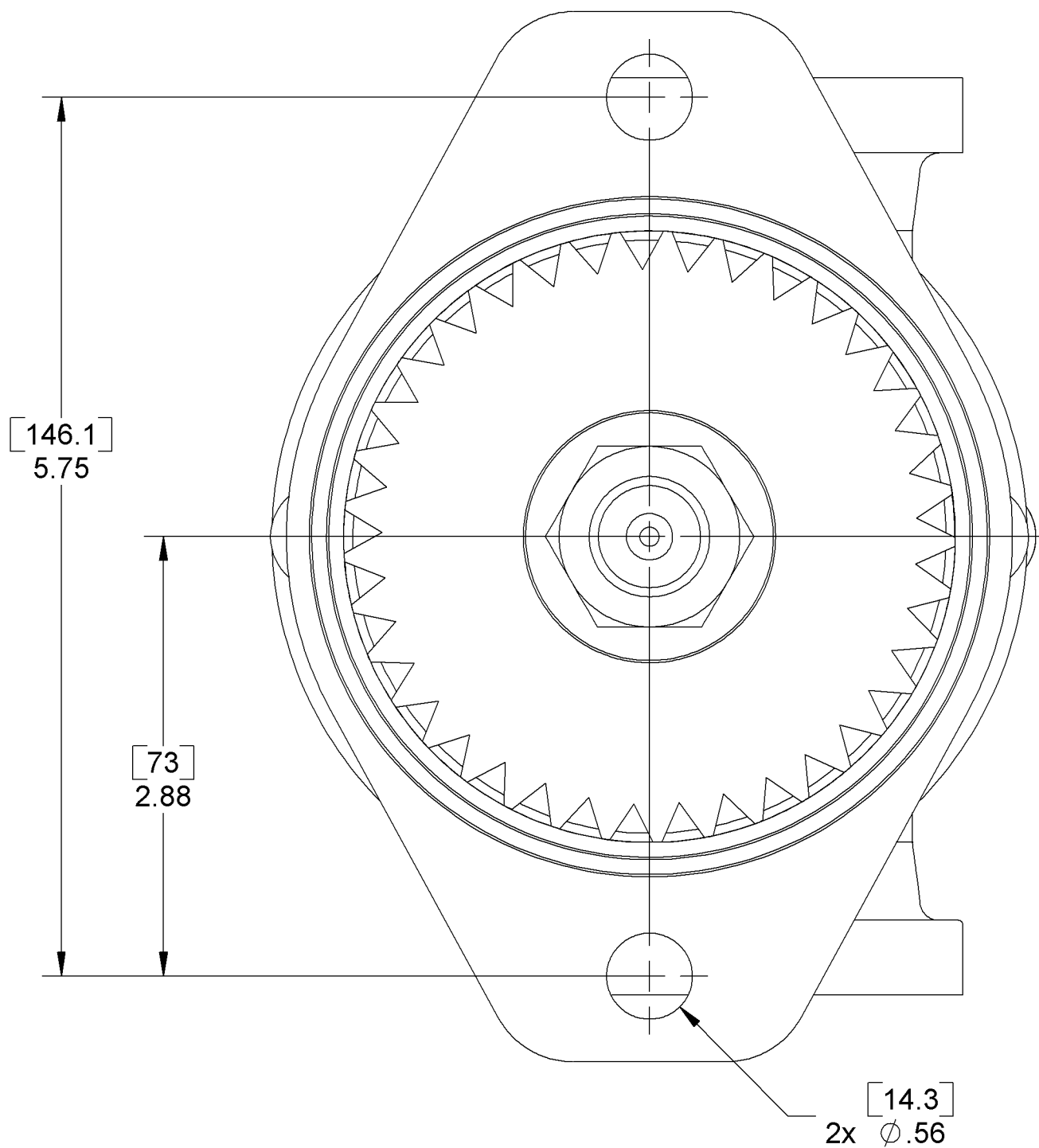


SECTION A-A



VIEW B-B

M8 x 1.25
(4 PLACES)



FORM FWH-1031 REV_

A	4465	RELEASE TO PRODUCTION	DV	10-05-04	
REV.	ECN	REVISION DESCRIPTION	CHKD	DATE	

SHERWOOD A Div. of Hypro Corporation 375 Fifth Avenue NW, New Brighton, MN 55112 (651) 766-6300		A WICOR COMPANY 55112 (651) 766-6300		EXPERIMENTAL PART NO.	REV.
DWG BY: FLA	DATE: 10-01-04	CHECKED BY: DV	DATE: 10-05-04	ENG'G REL: 4465	DATE: 10-05-04
DRAWING BASED ON ASME Y14.5M-1994		DO NOT SCALE PRINT		THIS DRAWING IS THE PROPERTY OF HYPRO AND WITHOUT WRITTEN AUTHORIZATION, MUST NOT BE COPIED OR COMMUNICATED.	
THIRD ANGLE PROJECTION		SCALE: 1 : 1		PART NUMBER	REV.
PUMP ASSY		G2601X		A	