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YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

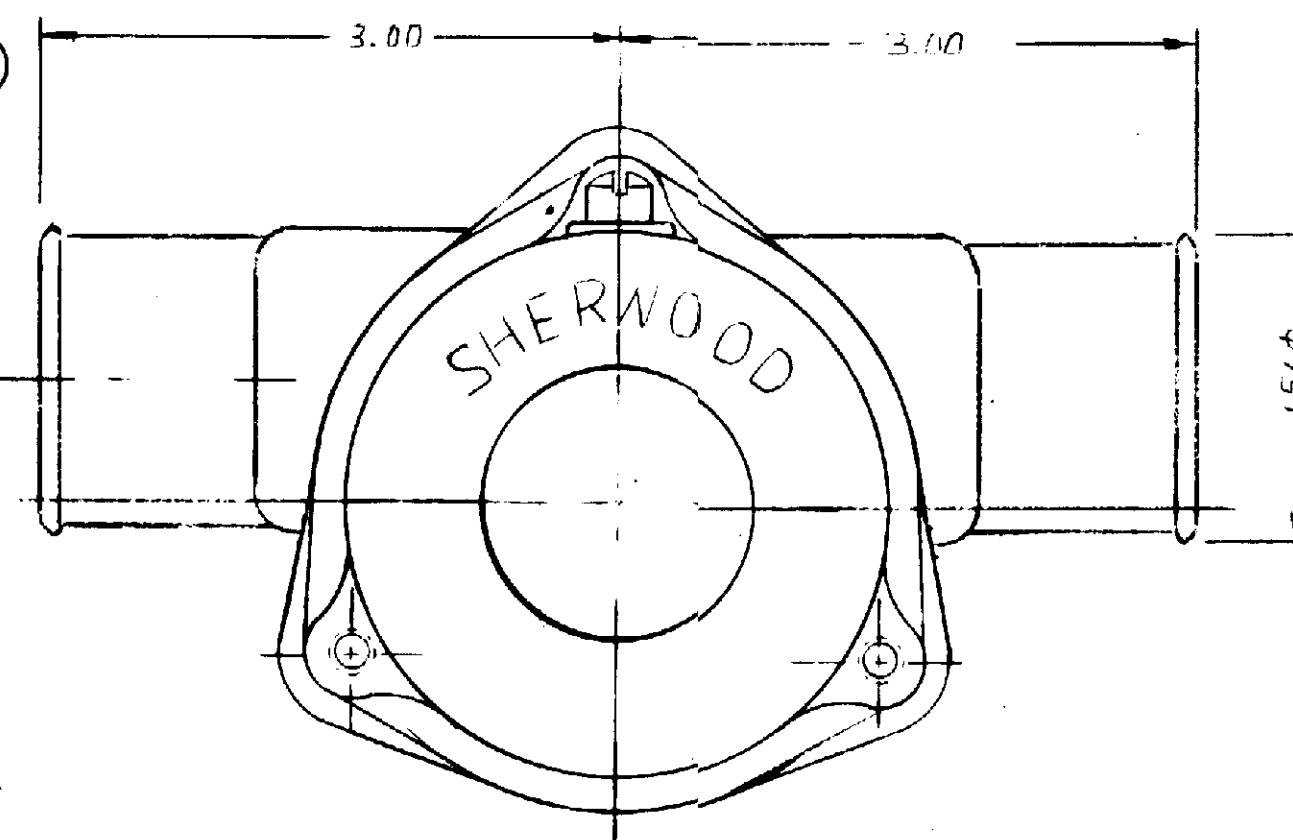
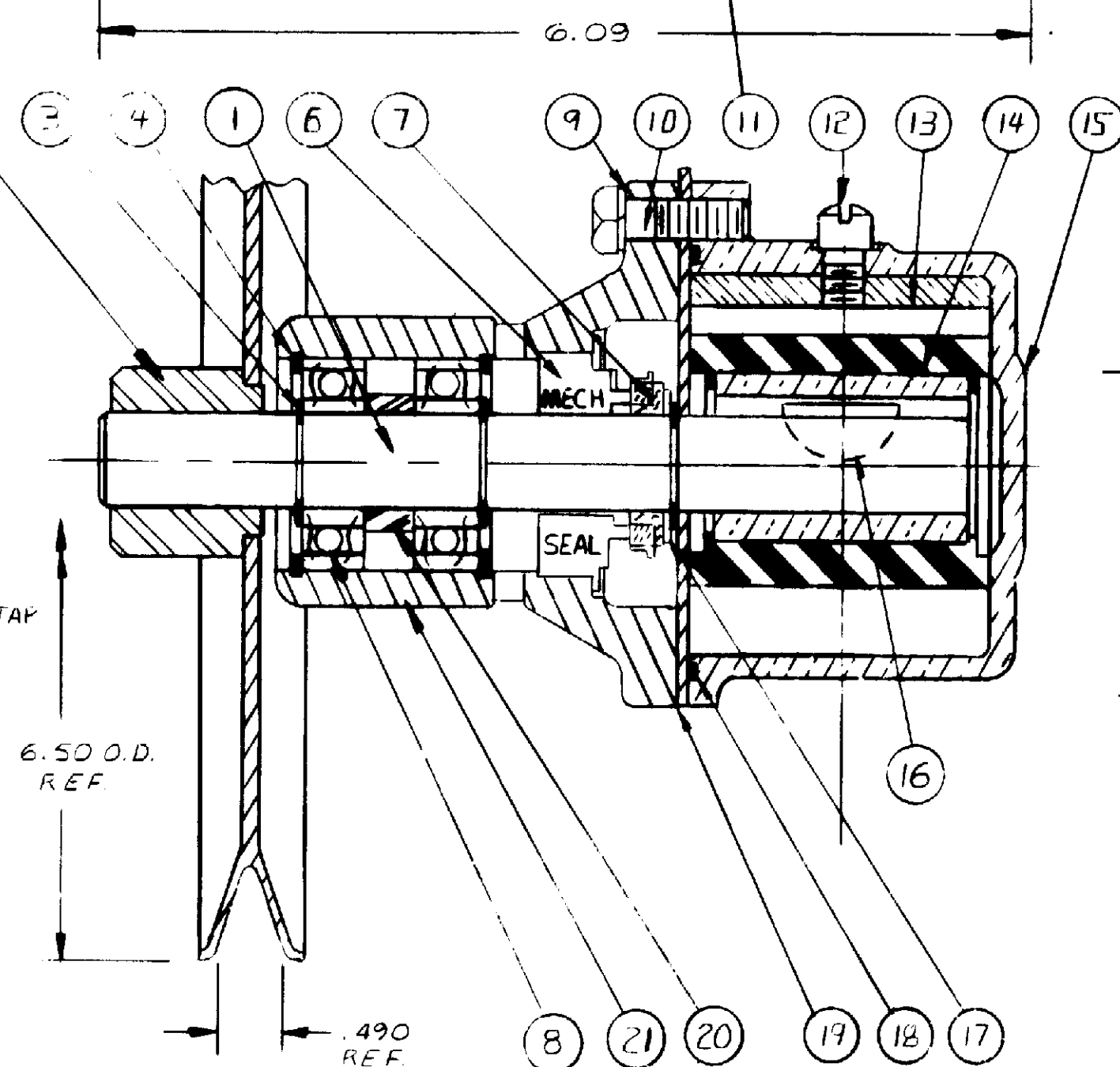
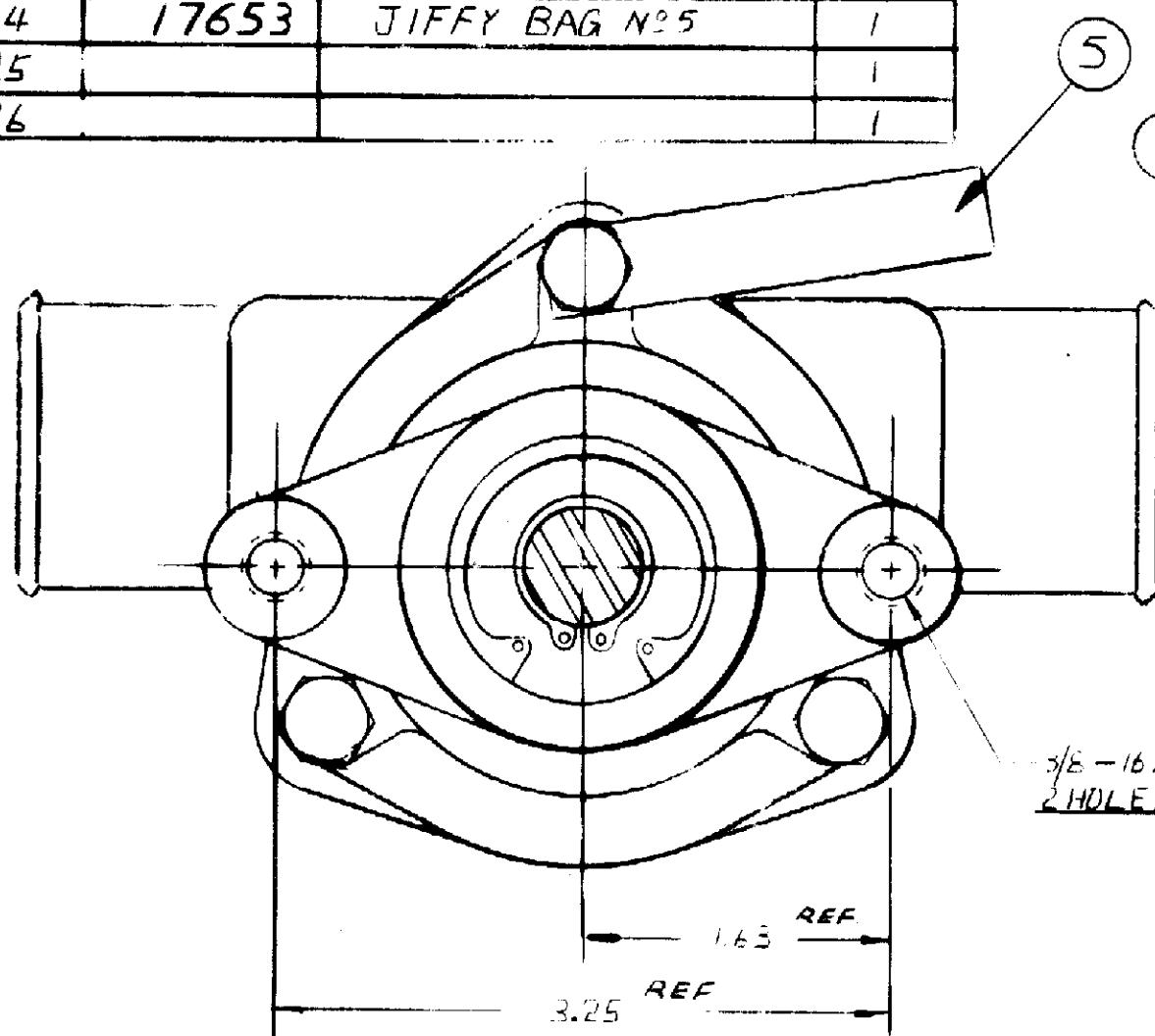
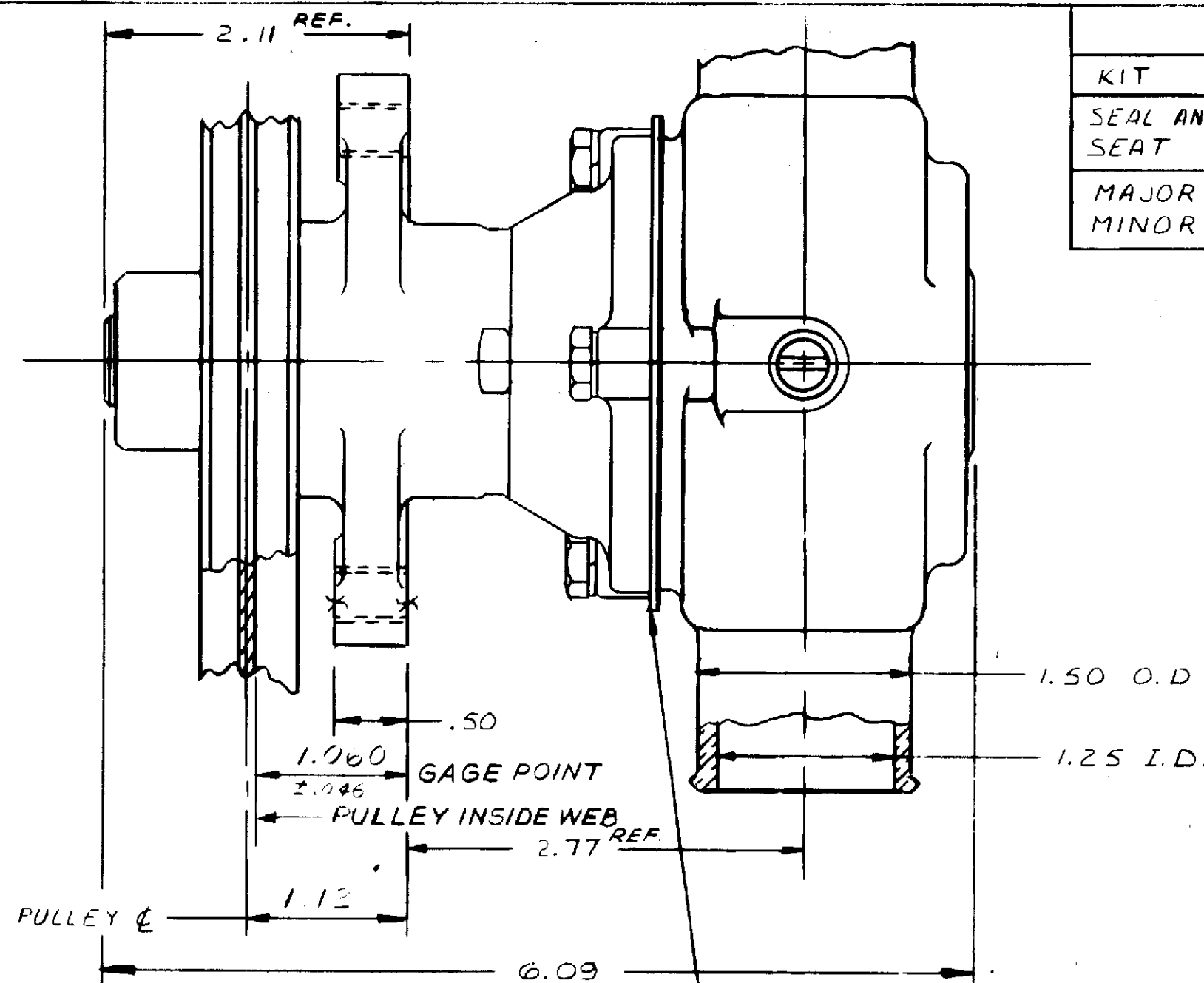
PARTS LIST

ITEM	PART NO.	DESCRIPTION	REQ'D
1	19570	SHAFT	1
2	15055	PULLEY ASSEMBLY	1
3	4258	RET. RING EXT.	3
4	4259	RET. RING INT.	2
5	13285	TAG	1
6	12314	MECH SEAL	1
7	12256	SEAL SEAT	1
8	12211	BALL BEARING	2
9	12710	1/4 LIGHT LOCKWASHER	3
10	12857	CAPSCREW 1/4-20X7/8	3
11	12856	END PLATE	1
12	10515	SCREW 1/4-20X3/8	1
13	18314	CAM (230)	1
14	15000	IMPELLER	1
15	17684	HOUSING	1
16	4432	Nº9 WOODRUFF KEY	1
17	4264	THRUST WASHER	1
18	12231	"O" RING	1
19	12855	GASKET	1
20	5133	SPACER BRG	1
21	12227	BODY	1
22	17659	CARTON	1
23	12209	LABEL	1
24	17653	JEFFY BAG Nº5	1
25			1
26			1

SERVICE KIT

KIT	PART Nº	ITEM Nº'S
SEAL AND SEAT	12859	6 (1) & 7 (1)
MAJOR REPAIR KIT #		
MINOR REPAIR KIT # 15979		

G151



STAMP MODEL Nº.; DATE CODE ON Nº13285 TAG AND ATTACH AS SHOWN

UNLESS OTHERWISE SPECIFIED
TOLERANCE TO BE

CAST DIMENSION ± .020

MACHINED DIMENSION

FRACTIONAL ± .010

DECIMAL ± .005

ANGLES ± 1/2°

MACHINED SURFACE ROUGHNESS

ALLOW 1/16 STOCK ON ALL FINISHED

SURFACES FOR MACHINING.

BREAK ALL SHARP EDGES .010 MAX.

CAST. FILLETS AND RADII 1/16 R

SHERWOOD

A DIVISION OF HYPRO CORPORATION
4331 E. JEFFERSON AVE. - DETROIT, MICHIGAN 48217

DRAFTSMAN	DATE	CHECKER	DATE	APPROV. NO.
KE	3/21/91	AVB	4/9/91	778

TITLE
RUBBER IMPELLER PUMP

MATERIAL
SEE DETAILS

DWG NO
G151

REV.	DESCRIPTION	APP.	DATE
A	WAS 18269 TO 18314	WG	2-26-92