



***For Your Convenience: This File Is
Shared By Diesel Parts Direct***



YOUR ONE STOP SUPERSTORE FOR DIESEL ENGINE PARTS

SHOP NOW

THIS DIA. MUST BE CONCENTRIC WITH
.6245/.6250 DIA. WITHIN .002 FIR

Technical drawing of a mechanical part with the following dimensions and tolerances:

- Overall length: $.585 \text{ DIA.}$
- Overall diameter: $.589$
- Internal hole diameter: $.056$ to $.060$
- Surface finish: $.005 \text{ MAX. R.}$
- Feature: TO EXTERNAL NET

-3/8-16 U.N.C. -2B TAP
2 HOLES

CAPACITY

20.0 G.P.M. @ 3600 R.P.M., EACH PORT

⑥ FOR SERVICE:

1 PACKAGE THIS PUMP ASSEMBLY IN A
Y BOX 1 REQ'D
2 JIFFY BAG 1 REQ'D
12209 LABEL 1 REQ'D
* 13472 SURVICE BULLETIN 1REQ'D

FLOW CURVE REF. G-30

11454 1 REQ'D
4257 1 REQ'D
4259 1 REQ'D
11456 1 REQ'D
11515 1 REQ'D
MODIFIED
Nº 9 WOODRUFF KEY

SEALED, SELF-LUBRICATED BALL BEARING
CERAMIC SEAT
MECH. SEAL
GRAPHITAR BUSHING
316 S/S SHAFT
PERMATEX

10609 2 REQ'D
413 2 REQ'D
10926 1 REQ'D
18743 1 REQ'D
4258 3 REQ'D
9959 2 REQ'D
6333-G 1 REQ'D
11459 1 REQ'D
10913 1 REQ'D
4432 2 REQ'D
10627 2 REQ'D
10515 2 REQ'D
10625 1 REQ'D
343 6 REQ'D
5771 6 REQ'D

200
205
19
32
9
32 REF.
9
32 REF.
25°
TO EXTERNAL RETAINING RING
A
.804
.794
.005 MAX. R.

STAMP PUMP ASSEMBLY
NO. D-6D AND DATE CODE
ON TAG, ATTACH WITH SCREW.

3285
REQ'D

—1/8-27 N.P.T.
2 HOLES

CHRYSLER CORP.
MARINE DIV.
Nº 2847630

CURVE NO. 72010-72011

I	ADDED TAG NO. 13285		
H	NO. 13472 SURVIVE BULLETIN ADDED	RI	2-1-82
G	PACKAGING NOTE ADDED	RM	7-31-78
F	10656 KIT REVISED	RM	10-20-71
E	12300 KIT ADDED	RM	10-26-71
D	NOTES ADDED	RM	7/26/71
C	MAJOR SERVICE KIT ADDED	Rm	4-24-78
B	WAS 2 REQ'D	T.J.	10-27-69
A	WAS 7/8 TO INNER RACE	P.J.	5-15-69
	DESCRIPTION	SEE	DATE

<h1 style="text-align: center;">SHERWOOD.</h1> <p style="text-align: center;">A DIVISION OF HYPRO CORPORATION 8931 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207</p>	
<p>IMPELLER PUMP ASS'Y</p>	<p>SEE DETAILS</p>
<p>SCALE FULL</p>	<p>REQ'D</p>
<p>DEAN B.P.</p>	<p>DATE 6-18 68</p>
<p>CHECKED A.V.O.</p>	<p>DATE 6-28-68</p>
<p>APPROVED</p>	<p>REF. # 8-12345-6</p>