



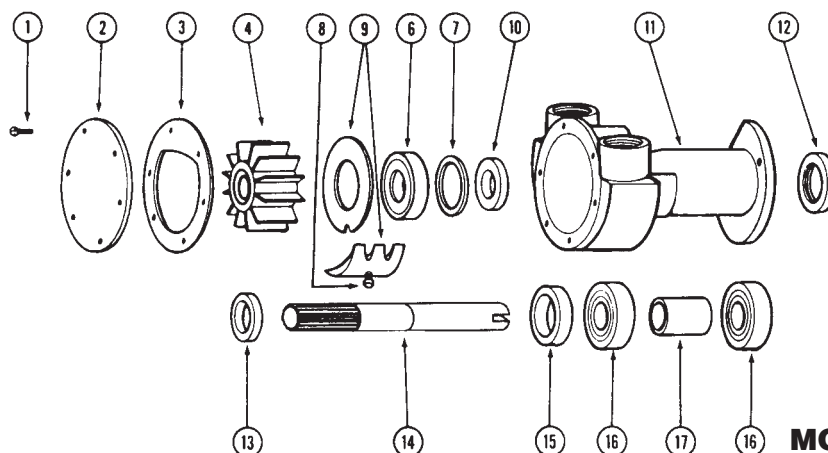
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EXPLODED VIEW



MODEL 18400-0050

assembly. Remove cam and wearplate assembly. Use screw driver to pry bearing seal out of bearing bore. Press shaft seal out towards impeller bore. Replace all worn parts. When installing coupling, support splined end of shaft. Press bearing seal in bearing bore with lip towards bearing. Press shaft and bearing assembly into bearing bore. Press adaptor ring into body. Install slinger on shaft. Install seal spacer in seal cavity. Install O-ring in seal bore. Press seal in seal cavity with lip facing toward impeller bore. Apply a thin coat of sealant to top of cam and cam screw threads, install wearplate and cam assembly. (Be sure cam is flush with end cover surface.) Secure with screw. Lubricate impeller bore, install impeller. Lubricate impeller face, install gasket and end cover and secure with screws.

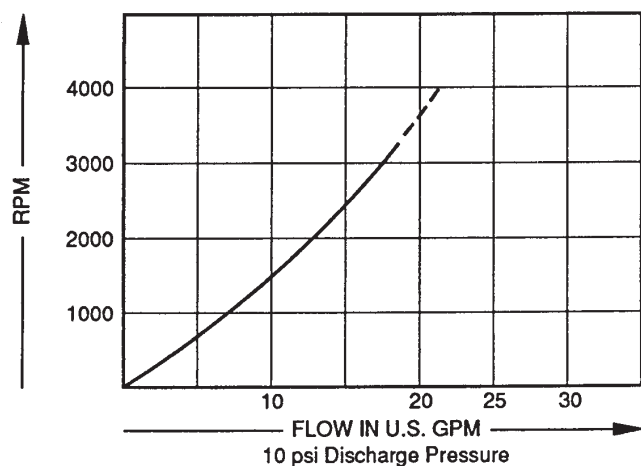
PARTS LIST

Key	Description	Qty.	Part No.
1	Screw (End Cover)	6	91002-0020
2	End Cover	1	11830-0000
*3	Gasket	1	5212-0000
*4	Impeller	1	1210-0001
*6	Seal (Shaft)	1	92700-0060
*7	O-Ring†	1	92000-0210
8	Screw (Cam)	1	91003-0090
9	Cam Wearplate Assembly	1	5211-0000
10	Seal Spacer	1	3166-0000
11	Body	1	
12	Adaptor Ring	1	3376-0000
13	Slinger	1	3286-0000
14	Shaft	1	18404-0000
15	Bearing Seal	1	92700-0060
16	Ball Bearing	1	92600-0130
17	Bearing Spacer	2	3383-0000
	Service Kit		90033-0001

* Parts contained in Service Kit.

† O-ring used only in pumps manufactured prior to June, 1993.

PUMP FLOW CHART



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