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## TCD 2013

The Gen Engine. 250 – 263 kW at 1500/1800 rpm





## **Engine description**

**Engine:** 4 stroke diesel engine with direct injection.

**Turning direction:** At flywheel side to the left.

Cylinder

configuration: Standing in line.

Crankcase/

cylinder: Crankcase of grey cast iron, wet liners.

Cylinder head: Greycast block type cylinder head.

Valve arrangement/

timing: Hanging in cylinder head, two intake and exhaust valves each, actuated via tappets,

pushrods and rocker arms, driven by camshaft in bi-metal bearings.

**Camshaft drive:** From the camshaft via straight, high toothed spur gears.

Crankshaft bearings: Tri-metal bearings.

Connecting rod

**bearings:** Four-metal, tri-metal sliding bearing.

**Turbocharging:** Wastegate turbocharger with charge air cooling (air/air).

**Lubrication:** Forced-feed circulation lubrication.

Lubricating oil filter: One microfilter in full-flow.

**Injection pump:** Two high-pressure plug pumps.

**Injector:** 7-hole nozzle in Injector.

**Governor:** Electronical speed governor (EMR3).

Fuel lift pump: Gear driven gear pump.

## Characteristics

Modern, liquid-cooled 6-cylinder in-line engines | Turbocharged with intercooler | Powerful, rugged engine providing high power density | Electronic engine control EMR 3 | High-pressure fuel injection with DEUTZ Common Rail System (DCR®)

## Your benefits

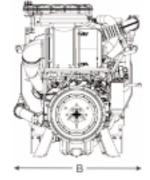
- Low noise emission: Lower costs for sound deadening.
- Low fuel and oil consumption and long service intervals save operating cost.
- Very good load characteristics.

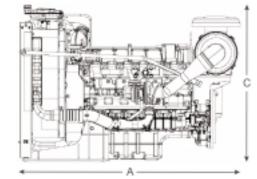
- Simple and cost efficient installation due to low weight and small installation space requirements.
- Low exhaust emissions, meets EC regulation step II.

Engine type		TCD 2013 L6 4V
Number of cylinders		6
Bore/stroke	mm	108/130
Displacement	1	7.15
Compression ratio		1 : 18.1
Weight incl. cooling system and air filter	kg	955

		50 Hz	60 Hz	
		1500 rpm	1800 rpm	
Power output LTP 1)				
Gross output	kW HP	250 336	263 354	
Flywheel net	kW HP	238 320	243 327	
Fuel consumption 2)				
25 % load	g/kWh lb/hp-hr	233 0.383	254 0.417	
50 % load	g/kWh lb/hp-hr	229 0.376	241 0.396	
75 % load	g/kWh lb/hp-hr	213 0.350	225 0.369	
100 % load	g/kWh lb/hp-hr	200 0.328	206 0.338	
Cooling system/heating balance				
Water cooler	kW HP	122 164	130 175	
Chargeair cooler	kW HP	48 65	57 77	
Convection	kW HP	25 34	26 35	
Fan power	kW HP	12 16	20 27	
Cooling air volume flow	m³/h	16200	21240	
Combustion air/emissions				
max. intake vacuum	mbar	30	30	
Combustion air volume flow	m³/h	909	1027	
max. exhaust gas temperature	°C	530	490	
Exhaust gas volume flow	m³/h	2550	2740	

Dimensions		Α	В	С
TCD 2013 L6 4V	mm	1865	1057	1315
	inch	73.4	41.6	51.8





The values specified in this datasheet are for informationpurposes only and are not binding.

<sup>1)</sup> Power ratings acc. to ISO 8528, rating category G3 acc. to ISO 8528-5

<sup>2)</sup> based on diesel fuel with a specific gravity of 0.835 kg/dm³ at 15° C (6.96 lb/US gallon at 60° F).

The information given in the quotation is decisive.