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# Cummins Warranty

Worldwide ReCon® Components Warranty



## Coverage

This Warranty Coverage is effective on January 1, 2013 and pertains only to Cummins ReCon parts and components "ReCon Parts" installed after this date.

### Products Warranted

This Warranty applies to ReCon Parts originally manufactured or distributed by Cummins Inc. "Cummins" that are remanufactured by Cummins ReCon under the trademark "Cummins" or "Cummins ReCon" anywhere in the world where Cummins approved service is available\*.

## Base Warranty

### All Engines 18L And Below, Except Electrics

This Warranty covers any failures of ReCon Parts which result, under normal use and service, from defects in Cummins material or factory workmanship. This Coverage extends for one year or 100,000 miles (160,935 km) or 3,600 hours of operation, whichever occurs first, from date of first installation.

### ReCon HHP Components For Engines 19L And Above

This Warranty covers any failures of ReCon HHP components for Engines 19L and above, excluding those Warranted separately, which result, under normal use and service, from defects in Cummins material or factory workmanship. This Coverage extends for one year, unlimited miles/hours of operation, from the date of the first installation.

### Premium Gold Cylinder Heads

This Warranty covers any failures of Premium Gold Cylinder Heads (Part Numbers 3652600RX, 3652807RX, 3652808RX, 3675504RX, 3675505RX, 3675506RX) which result, under normal use and service, from defects in Cummins material or factory workmanship. This Coverage extends for two years or 200,000 miles (321,870 km) or 7,200 hours of operation, whichever occurs first, from the date of first installation.

### ReCon High Volume Water Pumps

This Warranty covers any failures of ReCon high volume water pumps (Part Numbers AR45184RX, AR45184/1RX, AR45090RX, AR45090/1RX, 3045943RX, 3801708RX, 3801715RX, 3801788RX, 3803138RX, 3803605RX only) which result, under normal use and service, from defects in Cummins material or factory workmanship.

This Coverage extends for two years or 200,000 miles (321,870 km) or 7,200 hours of operation, whichever occurs first, from the date of first installation.

### ReCon Less Than 10L Injectors And Fuel Pumps

This Warranty covers any failures of B & C Series injectors and fuel pumps which result, under normal use and service, from defects in Cummins material or factory workmanship. This Coverage extends for one year,

unlimited miles/hours of operation, from date of the first installation.

### ReCon PX Injectors

This Warranty covers any failures of PX injectors for the M11, ISM, ISX, L10, N14, QSM, QSX Engines which result, under normal use and service, from defects in Cummins material or factory workmanship. This Coverage extends for two years or 125,000 miles (201,168 km) or 3,600 hours of operation, whichever occurs first, from the date of first installation.

### ReCon RX Injectors

This Warranty covers any failures of RX injectors which result, under normal use and service, from defects in Cummins material or factory workmanship. For ISX HPI injectors, coverage extends for one year, unlimited miles/hours of operation from the date of first installation. For Select injectors, coverage extends for one year, unlimited miles/hours of operation in North America and Mexico only, from the date of first installation.

### ReCon Electrics

This Warranty applies to Cummins ReCon starters, alternators, solenoids and parallel switches "Electrics" originally manufactured or distributed by Cummins Inc. "Cummins" that are remanufactured by Cummins ReCon and marketed by Cummins ReCon under the trademark "Cummins" or "Cummins ReCon" anywhere in the world where Cummins approved service is available. This Warranty extends for one year, unlimited mileage/hours, from the date of first installation.

### ReCon XX Products

This Warranty covers failures of XX products installed on Engines in the following serial number ranges when the failure occurs: 41000001 – 42999999, 51000001 – 51999999, 53000001 – 53099999, 69000001 – 69999999, 71000001 – 71999999, 85000001 – 85900000, 87000001 – 87999999, 89000001 – 89999999, 90000000 – 90999999; which result, under normal use and service, from defects in Cummins material or factory workmanship. This coverage extends for six months, unlimited miles/hours of operation, from the date of first installation.

## Extended Major Components

The Extended Major Components Warranty available on HHP Engines 19L and above covers Warrantable Failures of the Engine cylinder block, camshaft, crankshaft and connecting rods (Covered Parts). This Coverage begins with the expiration of the Base Warranty and ends three years, 300,000 miles (482,804 km) or 10,800 hours of operation, whichever occurs first, from the date of first installation.

Bushing and bearing failures are NOT covered.

## Cummins ReCon Responsibilities

Cummins ReCon will pay for all covered parts and labor (except Select RX Injectors & ReCon XX Products) when needed to repair the Engine as a result of a Warrantable Failure. For all Cummins ReCon HHP parts for Engines 19L and above, parts, labor and travel is covered when needed to repair the Engine as a result of a Warrantable Failure.

When the parts are installed in a non-automotive Engine, Cummins will pay reasonable costs for mechanics to travel to and from the location of the Engine, including meals, mileage and lodging, when the repair is performed at the site of the failure.

Only parts and assemblies remanufactured by Cummins ReCon or new genuine Cummins parts and assemblies will be used in making the repair.

Cummins ReCon will pay reasonable costs for maintenance items (oil, filters, antifreeze) damaged as a result of a Warrantable Failure. Cummins ReCon will pay reasonable labor costs for Engine removal and reinstallation when necessary to repair a Warrantable Failure.

## Owner Responsibilities

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items replaced during the repair.

Owner is responsible for the operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manuals.

At the time Cummins ReCon Parts are installed, Owner is responsible for the preparation of a written record containing the following:

- 1 the date of installation of the Parts
- 2 the Engine serial number
- 3 the Engine miles, hours or kilometers of operation
- 4 the Parts installed
- 5 the location of the Parts in the Engine

The purpose of this record is to protect the Owner's interests and to support any claim for a Warrantable Failure. Before the expiration of the Warranty, Owner must notify a Cummins distributor, authorized dealer or other repair location\* approved by Cummins of any Warrantable Failure and deliver the Engine to such facility for repair.

Owner is responsible for all travel, towing, communication expenses, meals, lodging and similar costs incurred by Owner as a result of a Warrantable Failure.

Owner is responsible for "downtime" expenses and all business costs and losses resulting from a Warrantable Failure.

**Cummins ReCon is not responsible for incidental or consequential damages.**

## Limitations

Cummins ReCon is not responsible for failures resulting from Owner or Operator abuse or neglect, such as: operation without adequate coolant, fuel or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or air intake systems; improper storage, starting, warm-up, run-in or shutdown practices; defective electrical wiring, electrical harness, electrical connectors, batteries or other related electrical components which caused the Electrics to fail or improper installation or misapplication, such as installing a 12 volt component on a 24 volt system. This Warranty does not cover maintenance items, excessive labor or call-out charges. Only Cummins ReCon Parts are to be used in making Warranty repairs unless authorized by Cummins ReCon Product Support.

Cummins Inc. reserves the right to interrogate Electronic Control Module (ECM) data for purposes of failure analysis.

**These Warranties are the sole Warranties of Cummins ReCon® applicable to Electrics. Cummins ReCon makes no other Warranties, express or implied, or of merchantability or fitness for a particular purpose.**

**These Warranties are made to Owners in the chain of distribution and to the first retail purchaser only. They do not extend to subsequent purchasers.**

\* Service locations are listed on the Cummins Worldwide Service Locator at [cummins.com](http://cummins.com).



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Bulletin 3381378  
Printed in U.S.A. Rev. 4/18  
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